

## INTRODUCTION

This manual is in supplement to the regular 20 H.P. service manual. This manual pertains only to the Autoelectric engine, and only to the electrical portion of this engine. All other information will be found in the regular 20 H.P. service manual, as to power head, lower unit, etc. This manual is set up in four sections - Troubleshooting, Removal, Bench Testing and Re-assembly.

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### Special Tools Required For Servicing This Engine:

<u>SPECIAL TOOL</u>	<u>SPECIAL TOOL NUMBER</u>
Armature Puller-----	T 2984 & T2983
Knock-Off Sleeve-----	T 2958
Circuit Tracer-----	T 2938
12 - Volt Test Light -----	T 2951