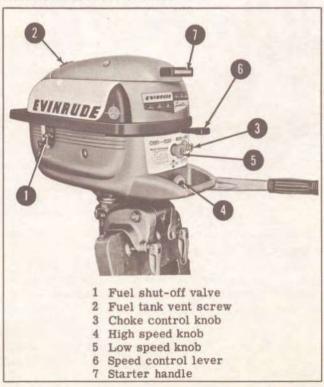
SPECIFICATIONS
Models 3034, 3036 Standard length shaft
Model 3035 5 in. longer shaft
Models 3030, 3032 Standard length shaft
Model 3031 5 in. longer shaft
Models 3026, 3028 Standard length shaft
Model 3027 5 in. longer shaft
Models 3022, 3024 Standard length shaft
Model 3023 5 in. longer shaft
Models 3018, 3020 Standard length shaft
Model 3019 5 in. longer shaft
Horsepower (O.B.C certified) 3.0 at 4000 rpm
Operating range 3500 to 4500 rpm
Type 2-cycle, alternate firing
Number of cylinders Two
Bore and stroke 1-9/16 x 1-3/8 in.
Piston displacement 5.28 cubic in.
Propeller gear ratio
Propeller 6-1/8 dia. x 6-1/4 pitch, 2-blade
Cooling Combination positive displacement and
centrifugal pump
Ignition Flywheel magneto
Carburetor Automotive type, reed valves
Control One lever synchronized spark and throttle
Fuel tank capacity 0.7 gal. (approximate 5-1/2 pts.)
Starter Eas-A-Matic, self-rewinding
Reverse
Fisherman drive Rubber propeller protection clutch
Weights: Models 3018, 3020, 3022, 3024, 3026,
3028, 3030, 3032, 3034, 3036. 33 lbs.
Models 3019, 3023, 3027, 3031, 3035. 34 lbs.

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline
Type of oil Outboard or SAE 30 Auto engine oil
Quantity of oil required per
gallon of gasoline
Gear lubrication O.M.C. Type "B" lubricant

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.



LIGHTWIN

DATA BULLETIN



STARTING AND OPERATION INSTRUCTIONS

- 1. Fully open fuel shut-off valve (1).
- 2. Open vent screw (2) on top of filler cap.
- 3. Pull out choke knob (3).
- 4. Turn high speed knob (4) to center position.
- 5. Set speed control lever (6) in START position.
- 6. Pull starter handle slowly until starter engages, then pull forcibly. Repeat until motor starts.
- 7. After motor starts, push in choke knob.
- 8. Move speed control lever towards FAST, as indicated on motor cover and slowly adjust high speed knob until motor runs smoothly.
- 9. To control speed, move speed control lever in directions FAST or SLOW as indicated on motor case.
- 10. To stop motor, move speed control lever toward extreme direction STOP. Close shut-off valve (1).
- 11. To start a warm motor, leave high speed knob (4) in running position. Do not use choke unless motor fails to start after three attempts. After motor starts, push choke in.

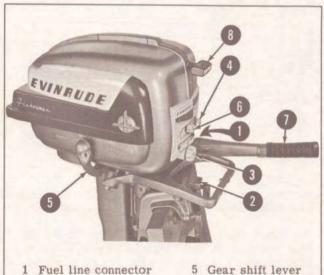
Model 5516 Standard length shaft
Model 5517 5 in. longer shaft
Model 5514 Standard length shaft
Model 5515 5 in. longer shaft
Model 5512 Standard length shaft
Model 5513 5 in, longer shaft
Horsepower (O.B.C. certified) 5.5 at 4000 rpm
Operating range
Number of cylinders Two
Bore and stroke 1-15/16 x 1-1/2 in.
Type 2-cycle alternate firing
Piston displacement 8.84 cubic in.
Propeller gear ratio 15:26
Propeller 8" dia x 7-1/4" pitch, 2-blade
Cooling Combination positive displacement and
centrifugal pump
Ignition Flywheel magneto
Carburetor Automotive type, leaf valves
Control Twist-grip, synchronized spark
and throttle
Fuel tank capacity 4-1/4 gallons
Starter Eas-A-Matic, self rewinding
Gear shift control Forward-neutral-reverse
Weight (all standard)
length models) 56 lbs. without Cruis-A-Day
Junior Tank (tank weighs
10 pounds net)
ro poundo net)

LUBRICATION AND FUEL INSTRUCTIONS

Outboard or SAE30 automotive
engine oil of gasoline 1/2 pint SAE90 automotive hypoid gear lubricant. SAE30 outboard oil may be used in emergency.

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.



- 2 Tilt-up lock
- 3 High speed knob
- 4 Choke knob
- 5 Gear shift lever
- 6 Slow speed knob
- 7 Speed control
- 8 Starting handle

FISHERMAN

DATA BULLETIN



STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel and air line from Cruis-A-Day Junior tank to connector (1) on port side of motor.
- 2. Press down the fuel pump push button on fuel tank three to five times.
- 3. Set high speed knob (3) at center position.
- 4. Pull choke knob (4) out the full travel.
- 5. Place gear shift lever (5) at neutral position.
- 6. Place speed control (7) at START position.
- 7. Set tilt-up lock (2) in LOCK position.
- 8. Pull starting handle (8) slowly until starter engages, then pull forcibly. Repeat until motor starts.
- 9. After motor starts, allow to run until motor warms up; then push in choke knob and move gear shift lever to forward position. Turn speed control towards FAST and adjust high speed knob to best running position.
- 10. To control speed, move speed control towards SLOW position to decrease speed and advance towards FAST position to increase speed.
- 11. To stop engine move speed control towards SLOW as far as it will go.

CAUTION

Speed control must always be in "SHIFT" or "SLOW" position before Gear Shift Lever can be moved to FORWARD, NEUTRAL or RE-VERSE. DO NOT FORCE.

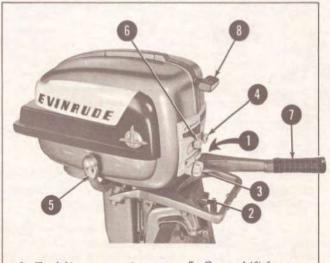
Model 7524 Standard length shaft
Model 7525 5 in. longer shaft
Model 7522 Standard length shaft
Model 7523 5 in. longer shaft
Model 7520 Standard length shaft
Model 7521
Model 7521 5 in. longer shaft
Horsepower (O.B.C. certified) 7.5 at 4000 rpm
Operating range
Number of cylinders Two
Bore and stroke $2-1/8 \times 1-3/4$ in.
Type 2-cycle alternate firing
Piston displacement 12.4 cubic in.
Dronellar gear ratio
Propeller gear ratio
Propeller 8" dia x 8-1/2" pitch, 2-blade
Cooling Combination positive displacement and
centrifugal pump
Ignition Flywheel magneto
Carburetor Automotive type, leaf valves
Control Twist-grip, synchronized spark
and throttle
Fuel tank capacity 4-1/4 gallons
ruel tank capacity 4-1/4 gailons
Starter Eas-A-Matic, self rewinding
Gear shift control Forward-neutral-reverse
Weight)all standard
length models) 59 lbs. without Cruis-A-Day Junior Tank (tank weighs
10 pounds net)

LUBRICATION AND FUEL INSTRUCTIONS

	Regular
Type of oil	Outboard or SAE30 automotive
	engine oil
	of gasoline 1/2 pint
	SAE90 automotive hypoid gear
	lubricant. SAE30 outboard oil
	may be used in emergency.

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.



- 1 Fuel line connector
- 2 Tilt-up lock
- 3 High speed knob
- 4 Choke knob
- 5 Gear shift lever
- 6 Slow speed knob
- 7 Speed control
- 8 Starting handle

FLEETWIN

DATA BULLETIN



STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel and air line from Cruis-A-Day Junior tank to connector (1) on port side of motor.
- 2. Press down the fuel pump push button on fuel tank three to five times.
- 3. Set high speed knob (3) at center position.
- 4. Pull choke knob (4) out the full travel.
- 5. Place gear shift lever (5) at neutral position.
- 6. Place speed control (7) at START position.
- 7. Set tilt-up lock (2) in LOCK position.
- 8. Pull starting handle (8) slowly until starter engages, then pull forcibly. Repeat until motor starts.
- 9. After motor starts, allow to run until motor warms up; then push in choke knob and move gear shift lever to forward position. Turn speed control towards FAST and adjust high speed knob to best running position.
- 10. To control speed, move speed control towards SLOW position to decrease speed and advance towards FAST position to increase speed.
- 11. To stop engine move speed control towards SLOW as far as it will go.

IMPORTANT

Speed control must always be in "SHIFT" or "SLOW" position before Gear Shift Lever can be moved to FORWARD, NEUTRAL or RE-VERSE. DO NOT FORCE.

and the production of the second contract of
Model 10014 Standard length shaft
Model 10015 5 in. longer shaft
Model 10015
Horsepower (O.B.C. certified) 10 at 4000 rpm
Type 2 cycle alternate firing
Number of cylinders Two
Bore and stroke 2-3/8 x 1-7/8 in.
Piston displacement 16.6 cubic in.
Propeller gear ratio
Propeller 9 in. dia. x 8 in. pitch, 3-blade
Cooling Centri-matic (combination positive
displacement and centrifugal pump)
Ignition Flywheel magneto
Carburetor . Float feed auto type with control dials
Throttle control Twist-grip synchronized throttle
and spark
Fuel tank capacity 6 gal. Cruis-A-Day tank
Starter Eas-A-Matic, self re-winding
Gear shift control Forward, neutral, reverse
Weight 74 pounds without Cruis-A-Day tank
weight 14 pounds without Cruis-A-Day tank
(tank weighs 13 lbs. net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline
Type of oil
Outboard or SAE 30 auto engine oil
Oil required per gallon of gasoline
Gear lubrication
SAE 90 automotive hypoid gear
lubricant. SAE 30 outboardoil
may be used in emergency.

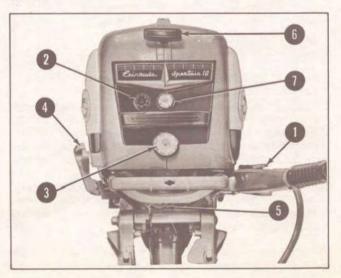
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on Zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel line from Cruis-A-Day tank to connector (1) on motor.
- 2. Press down on pump button on fuel tank 3 to 5 times.



SPORTWIN

DATA BULLETIN



- 3. Pull out choke knob (2) all the way.
- 4. Turn high speed knob (3) to No. 3 position. To start motor in temperature below 45° F. turn high speed knob 1/4 turn to the left (counterclockwise).
- 5. Place throttle control on steering handle in "Shifting Range".
- Place gear shift lever (4) at NEUTRAL position. ALWAYS START MOTOR IN NEUTRAL.
- 7. Advance throttle control toward START until it stops.
- 8. Set tilt-up lock (5) in lock position (long slot).
- 9. Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 10. After motor starts, push in choke knob (2) slowly. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (4).

IMPORTANT

Throttle control must always be placed at START or slower position before gear shift lever can be moved to FORWARD, NEUTRAL or REVERSE. DO NOT FORCE LEVER.

11. With gear shift in FORWARD only, turn throttle control towards FAST and slowly turn high speed knob (3) either way until motor runs smoothly.

LUBRICATION AND FUEL INSTRUCTIONS

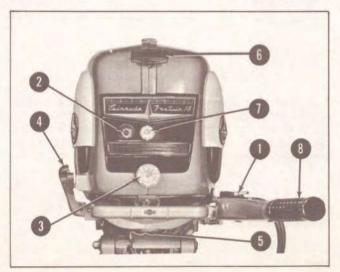
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on Zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel line from Cruis-A-Day tank to connector (1) on motor.
- 2. Press down on pump button on fuel tank 3 to 5 times.



FASTWIN

DATA BULLETIN



- 3. Pull out choke knob (2) all the way.
- 4. Turn high speed knob (3) to No. 3 position, To start motor in temperature below 45° F. turn high speed knob 1/4 turn to the left (counterclockwise).
- 5. Place throttle control (8) in "Shifting Range."
- 6. Place gear shift lever (4) at NEUTRAL position. ALWAYS START MOTOR IN NEUTRAL.
- 7. Advance throttle control (8) toward START until it stops.
- 8. Set tilt-up lock (5) in lock position (long slot).
- 9. Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 10. After motor starts, push in choke knob (2) slowly. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (4).

IMPORTANT

Throttle control must always be placed at START or slower position before gear shift lever can be moved to FORWARD, NEUTRAL or REVERSE. DO NOT FORCE LEVER.

11. With gear shift in FORWARD only, turn throttle control towards FAST and slowly turn high speed knob (3) either way until motor runs smoothly.

Model 15922 Standard length shaft
Model 15923 5 in. longer shaft
Horsepower (O.B.C. certified) 18 at 4500 rpm
Type 2 cycle alternate firing
Number of cylinders Two
Bore and stroke \dots 2-1/2 in. x 2-1/4 in.
Piston displacement
Propeller gear ratio 12:21
Propeller 3 blade 9-1/4 dia. x 11 pitch
Properter blade 5-1/4 dia. X 11 pitch
Cooling Combination positive dis-
placement and centrifugal pump
Ignition Flywheel magneto
Carburetor Float feed - with high
and low speed adjustment
Throttle control Twist grip synchro-
nized throttle and spark
Fuel tank capacity 6 gal. Cruis-A-Day tank
Starter Electric, Eas-A-Matic self re-winding
Gear shift control Forward - neutral - reverse
Weight (standard 87 pounds without Cruis-A-Day
length) tank (weight 13 pounds net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline	Regular
Type of oil	SAE 30 outboard or regu-
	lar automotive engine oil
Oil required per gall	on of gasoline 1/2 pint
Gear lubrication	SAE 90 automotive hypoid gear
	lubricant. SAE 30 outboard
	oil can be used in emergency.

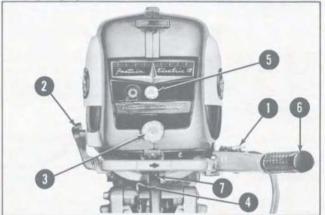
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect electric starting plug-in connector (7) to motor.
- 2. Connect fuel and air line from Cruis-A-Day tank to connector (1) on port side of motor. Press down the fuel pump push button on fuel tank 3 to 5 times.



FASTWIN Electric

DATA BULLETIN



- 3. Place speed control (6) in "Shifting Range".
- 4. Place gear shift lever (2) in NEUTRAL position.
- 5. Set high speed knob (3) at No. 3 position. When operating in temperature below 45° F. set knob at No. 5 position.
- 6. Move speed control (6) toward START position until it stops.
- 7. Set tilt-up lock (4) in lock position (long slot).
- 8. Push both starter button and choke button on switch plate at same time until motor starts. Push choke button intermittently until motor is warm.
- 9. After motor has warmed up, move gear shift lever to FORWARD, advance speed control to FAST and adjust high speed knob to best running position. Retard speed control to SLOW and adjust low speed knob (5) until motor operates satisfactorily at idling speed.
- 10. To control speed, move speed control towards SLOW position to decrease speed and advance towards FAST position to increase speed.
- 11. Shift to FORWARD or REVERSE as desired. Snap shift lever with a quick action.

IMPORTANT

Speed control must always be placed within "shifting range" before gear shift lever can be moved to FORWARD, NEUTRAL, or RE-VERSE. Do not force.

12. To stop motor, move speed control towards SLOW as far as it will go and push and hold choke button until motor stops.

Model 25028 Standard length shaft
Model 25029 5 in. longer shaft
Horsepower (O.B.C. centified) 35 at 4500 rpm
Type 2 cycle alternate firing
Number of cylinders Two
Bore and stroke 3-1/16 in. x 2-3/4 in.
Piston displacement 40.5 cubic in.
Propeller gear ratio 12:21
Propeller 3 blade, 10-3/8 dia. x 13-1/4 pitch
Cooling Combination positive displacement
and centrifugal pump
Ignition Flywheel magneto
Carburetor Float feed - with high and low
speed adjustment
Throttle control Twist grip steering handle
Fuel tank capacity 6 gal. Cruis-A-Day tank
Starter Simplex self rewinding
Gear shift control Forward - neutral - reverse
Weight (standard length) 123 pounds without
Cruis-A-Day tank (weight 13 lbs. net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline	
Type of oil	SAE 30 outboard or regular
	automotive engine oil
Oil required per gall	on of gasoline 1/2 pint
Gear lubrication	SAE 90 automotive hypoid gear
	lubricant. SAE 30 outboard
	oil can be used in emergency.

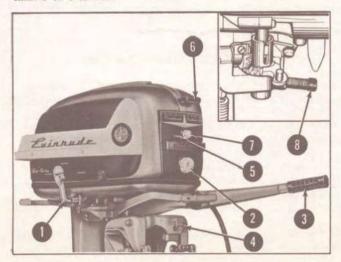
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel line from Cruis-A-Day tank to connector on motor.
- 2. Press down the fuel pump push button on fuel tank 3 to 5 times.



BIG TWIN

DATA BULLETIN



- 3. Place throttle control (3) in "Shifting Range".
- 4. Place gear shift lever (1) in NEUTRAL position.
- 5. Set high speed knob (2) at No. 3 position. When operating in temperature below 45° F., set knob at No. 5 position.
- 6. Move throttle control (3) toward FAST position until it stops.
- 7. Set tilt-up lock (4) in upper position (long slot).
- 8. Pull out choke knob (5) all the way.
- Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts.
 Allow starter cord to rewind before releasing handle.
- 10. After motor starts, push in choke knob (5) slowly. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (1).

IMPORTANT

Throttle control must always be placed at START or slower position before gear shift lever can be moved to FORWARD or NEUTRAL OF REVERSE. DO NOT FORCE LEVER.

11. With gear shift in FORWARD only, turn throttle control towards FAST and slowly turn high speed knob (2) either way until motor runs smoothly at high speed.

Model 25930 Standard length shaft
Model 25931 5 in. longer shaft
Horsepower (O.B.C. certified) 35 at 4500 rpm
Type 2 cycle alternate firing
Number of cylinders Two
Bore and stroke 3-1/16 in. x 2-3/4 in.
Piston displacement 40.5 cubic in.
Propeller gear ratio 12:21
Propeller 3 blade 10-3/8 dia, x 13-1/4 pitch
Cooling Combination positive displace-
ment and centrifugal pump
Ignition Flywheel magneto
Carburetor Float feed - with high
and low speed adjustment
Throttle control Knob on steering bracket
or Remote Control
Fuel tank capacity 6 gal. Cruis-A-Day tank
Starter Electric, Simplex self rewinding
Gear shift control Forward - neutral - reverse
Weight (standard129 pounds without Cruis-A-Day
length) tank (weight 13 pounds net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline				Regular
Type of oil				. SAE 30 outboard or regu-
OWNER CO.				lar automotive engine oil
Oil required per g	al	lor	of	gasoline 1/2 pint
Gear lubrication.			SA	E 90 automotive hypoid gear
			lub	ricant. SAE 30 outboard
			oil	can be used in emergency.

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect electric starting plug-in connector (9) to motor. Tighten thumb screw securely.
- 2. Connect fuel and air line from Cruis-A-Day tank to connector (1) on port side of motor. Press down the fuel pump push button on fuel tank 3 to 5 times.
- 3. Place throttle control in "Shifting Range".



BIG TWIN Flectric

DATA BULLETIN



- 4. Place gear shift lever (2) in NEUTRAL position.
- 5. Set high speed knob (3) at No. 3 position. When operating in temperature below 45° F, set knob at No. 5 position.
- 6. Move speed control toward FAST position until it stops.
- 7. Set tilt-up lock (4) in lock position (long slot).
- 8. Push both starter button and choke button on switch plate at same time until motor starts. Push choke button intermittently until motor is warm.
- 9. After motor has warmed up, move gear shift lever to FORWARD, advance speed control to FAST and adjust high speed knob to best running position. Retard speed control to SLOW and adjust low speed knob (5) until motor operates satisfactorily at idling speed. With motor running at desired idling speed, turn in idle screw (8) until it grounds.
- 10. To control speed, move speed control towards SLOW position to decrease speed and advance towards FAST position to increase speed.
- 11. Shift to FORWARD or REVERSE as desired. Snap shift lever with a quick action.

IMPORTANT

Speed control must always be placed within "shifting range" before gear shift lever can be moved to FORWARD, NEUTRAL, or RE-VERSE. Do not force.

12. To stop motor, move throttle control toward SLOW as far as it will go, and push in and hold choke button. (Idle-matic Throttle Adjustment Screw (8) prevents motor from stopping when throttle is moved all the way to SLOW.)

Model 25532 Standard length shaft
Model 25533 5 in, longer shaft
Horsepower (O.B.C. certified) 35 at 4500 rpm
Type 2 cycle alternate firing
Number of cylinders Two
Bore and stroke 3-1/16 in. x 2-3/4 in.
Piston displacement 40.5 cubic in.
Propeller gear ratio
Propeller 3 blade 10-3/8 dia, x 13-1/4 pitch
Cooling Combination positive displace-
ment and centrifugal pump
Ignition Flywheel magneto
Carburetor Float feed - with high
and low speed adjustment
Throttle control Knob on steering bracket
or Remote Control
Fuel tank capacity 6 gal. Cruis-A-Day tank
Starter Electric, Simplex self rewinding
Gear shift control Forward - neutral - reverse
Weight (standard132 pounds without Cruis-A-Day
length) tank (weight 13 pounds net)

LUBRICATION AND FUEL INSTRUCTIONS

	Regular
Type of oil	SAE 30 outboard or regu-
	lar automotive engine oil
Oil required per gallo	n of gasoline 1/2 pint
Gear lubrication	SAE 90 automotive hypoid gear
	lubricant. SAE 30 outboard
	oil can be used in emergency.

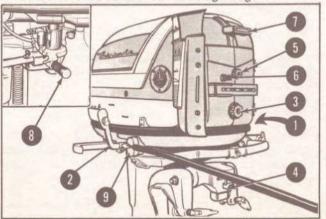
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect electric starting plug-in connector (9) to motor. Tighten thumb screw securely.
- 2. Connect fuel and air line from Cruis-A-Day tank to connector (1) on port side of motor. Press down the fuel pump push button on fuel tank 3 to 5 times.
- 3. Place throttle control in "Shifting Range".



LARK Electric

DATA BULLETIN



- 4. Place gear shift lever (2) in NEUTRAL position.
- 5. Set high speed knob (3) at No. 3 position. When operating in temperature below 45° F. set knob at No. 5 position.
- 6. Move speed control toward FAST position until it stops.
- 7. Set tilt-up lock (4) in lock position (long slot).
- 8. Push both starter button and choke button on switch plate at same time until motor starts. Push choke button intermittently until motor is warm.
- 9. After motor has warmed up, move gear shift lever to FORWARD, advance speed control to FAST and adjust high speed knob to best running position. Retard speed control to SLOW and adjust low speed knob (5) until motor operates satisfactorily at idling speed. With motor running at desired idling speed, turn in idle screw (8) until it grounds.
- To control speed, move speed control towards SLOW position to decrease speed and advance towards FAST position to increase speed.
- 11. Shift to FORWARD or REVERSE as desired. Snap shift lever with a quick action.

IMPORTANT

Speed control must always be placed within "shifting range" before gear shift lever can be moved to FORWARD, NEUTRAL, or RE-VERSE. Do not force.

12. To stop motor, move throttle control toward SLOW as far as it will go, and push in and hold choke button. (Idle-matic Throttle Adjustment Screw (8) prevents motor from stopping when throttle is moved all the way to SLOW.)

Model 10016	in. longer shaft 10 at 4000 rpm 4000-5000 alternate firing Two -3/8 X 1-7/8 in 16.6 cubic in 15:26 n. pitch, 3-blade bination positive entrifugal pump) lywheel magneto ith control dials
Speed control Twist-grip synch	and spark
Fuel tank capacity 6 gal. Constant Eas-A-Matic, Gear shift control Forward, I Weight 68 lbs. without Control (tank weight)	self re-winding neutral, reverse

LUBRICATION AND FUEL INSTRUCTIONS

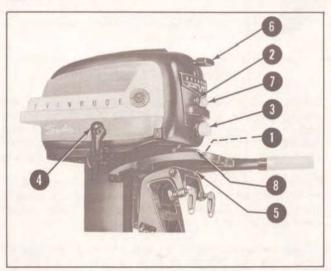
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on Zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket.

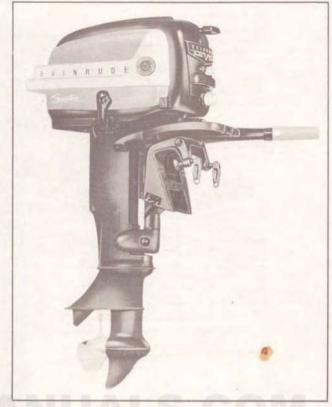
STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel line from Cruis-A-Day tank to connector (1) on motor.
- 2. Press down on pump button on fuel tank 3 to 5 times.



SPORTWIN

DATA BULLETIN



- 3. Pull out choke knob (2) all the way.
- 4. Turn high speed knob (3) to center position. To start motor in temperature below 45° F. turn high speed knob 1/4 turn to the left (counterclockwise).
- 5. Place throttle control on steering handle in "Shifting Range".
- 6. Place gear shift lever (4) at NEUTRAL position. ALWAYS START MOTOR IN NEUTRAL.
- 7. Advance throttle control toward START until it stops.
- 8. Set Trim-Lok (5) in LOCK position (long slot).
- 9. Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 10. After motor starts, push in choke knob (2) slowly. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (4).

IMPORTANT

Throttle control must always be placed at START or slower position before gear shift lever can be moved to FORWARD, NEUTRAL or REVERSE. DO NOT FORCE LEVER.

11. With gear shift in FORWARD only, turn throttle control towards FAST and slowly turn high speed knob (3) either way until motor runs smoothly.

Model 15024 Standard length shaft Model 15025 5 in. longer shaft Horsepower (O.B.C. certified) 18 at 4500 rpm Operating range
and spark Fuel tank capacity 6 gal. Cruis-A-Day tank Starter Eas-A-Matic, self re-winding
Gear shift control Forward, neutral, reverse Weight 80 lbs. without Cruis-A-Day tank (tank weighs 13 lbs. net)

LUBRICATION AND FUEL INSTRUCTIONS

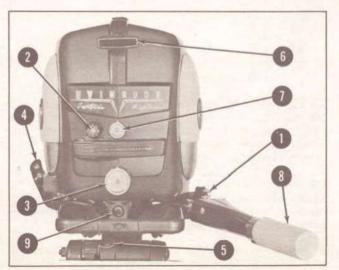
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on Zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel line from Cruis-A-Day tank to connector (1) on motor.
- 2. Press down on pump button on fuel tank 3 to 5 times.



FASTWIN

DATA BULLETIN



- 3. Pull out choke knob (2) all the way.
- 4. Turn high speed knob (3) to center position. To start motor in temperature below 45° F. turn high speed knob 1/4 turn to the left (counterclockwise).
- 5. Place throttle control (8) in "Shifting Range".
- 6. Place gear shift lever (4) at NEUTRAL position. ALWAYS START MOTOR IN NEUTRAL.
- 7. Advance throttle control (8) toward START until it stops.
- 8. Set Trim-Lok (5) in LOCK position (long slot).
- 9. Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 10. After motor starts, push in choke knob (2) slowly. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (4).

IMPORTANT

Throttle control must always be placed at START or slower position before gear shift lever can be moved to FORWARD, NEUTRAL or REVERSE. DO NOT FORCE LEVER.

11. With gear shift in FORWARD only, turn throttle control towards FAST and slowly turn high speed knob (3) either way until motor runs smoothly.

Model 15926
placement and centrifugal pump Ignition Flywheel magneto
Carburetor Float feed - with high and low speed adjustment
Speed control Twist grip synchro- nized throttle and spark
Fuel tank capacity 6 gal. Cruis-A-Day tank
Starter Electric-Eas-A-Matic self re-winding
Gear shift control Forward - neutral - reverse
Weight (standard 87 pounds without Cruis-A-Day length) tank (weight 13 pounds net)

LUBRICATION AND FUEL INSTRUCTIONS

Regular
d or regu-
engine oil
1/2 pint
poid gear
outboard
mergency.

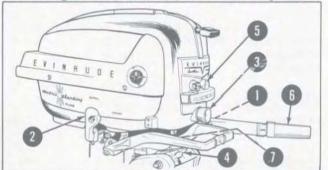
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on Zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect electric starting plug-in connector (7) to motor.
- Connect fuel and air line from Cruis-A-Daytankto connector (1) on port side of motor. Press down the fuel pump push button on fuel tank 3 to 5 times.
- 3. Place speed control (6) in "Shifting Range".
- 4. Place gear shift lever (2) in NEUTRAL position.



FASTWIN Flectric

DATA BULLETIN



- 5. Move speed control (6) toward START position until it stops.
- 6. Set high speed knob (3) with indicator straight up. In temperature below 40° F., turn knob 1/4 turn to left (counterclockwise).
- 7. Set Trim-lok (4) in LOCK position (long slot).
- 8. Turn start key to right until motor cranks and push choke button in. Hold key in starting position and press choke button in until motor starts. Release key immediately and return to vertical position after motor starts. Continue to push choke button until motor is warm.
- 9. After motor has warmed up, shift to FORWARD, (speed control must be within shifting range) advance speed control to FAST and adjust high speed knob to best running position. Retard speed control to SLOW and adjust low speed knob (5) to best idling position. Readjustment will seldom be necessary.
- 10. To decrease speed, move speed control towards SLOW; to increase speed, advance toward FAST.
- 11. Shift to FORWARD or REVERSE as desired. Snap shift lever with a quick action.

IMPORTANT

Speed control must always be placed within "shifting range" before gear shift lever can be moved to FORWARD, NEUTRAL, or RE-VERSE. Do not force and do not attempt to shift when motor is not running.

12. To stop motor, retard speed control as far as it will go, then either turn start key on switch plate to OFF position, or pull out choke knob.

Model 25034 Standard length shaft Model 25035 5 in. longer shaft
Horsepower (O.B.C. certified) 35 at 4500 rpm
Operating range
Type 2 cycle alternate firing
Number of cylinders Two
Bore and stroke $3-1/16$ in. $x 2-3/4$ in.
Piston displacement 40.5 cubic in.
Propeller gear ratio
Propeller 3 blade, 10-3/8 dia. x 13-1/4 pitch
Cooling Combination positive displacement
and centrifugal pump
Ignition Flywheel magneto
Carburetor Float feed - with high and low speed adjustment
Speed control Twist grip steering handle
Fuel tank capacity 6 gal. Cruis-A-Day tank
Starter Simplex self rewinding
Gear shift control Forward - neutral - reverse
Weight (standard length) 123 pounds without Cruis-A-Day tank (weight 13 lbs. net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline
automotive engine oil Oil required per gallon of gasoline 1/2 pint Gear lubrication SAE 90 automotive hypoid gear
lubricant. SAE 30 outboard oil can be used in emergency.

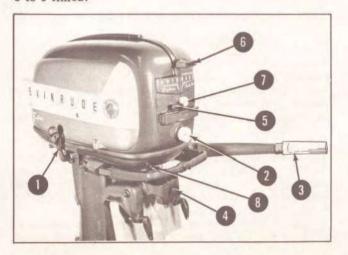
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on Zerk type fittings located on gear shift lever shaft, starboard side of swivel bracket, throttle shaft (2), and throttle gear.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel line from Cruis-A-Day tank to connector on motor.
- 2. Press down the fuel pump push button on fuel tank 3 to 5 times.



BIG TWIN

DATA BULLETIN



- 3. Place speed control (3) in "Shifting Range".
- 4. Place gear shift lever (1) in NEUTRAL position.
- 5. Move speed control (3) toward FAST position until it stops.
- 6. Set high speed knob (2) with indicator in straightup position. In temperature below 40° F., turn high speed knob 1/4 turn to the left (counterclockwise).
- 7. Set Trim-lok (4) in LOCK position (long slot).
- 8. Pull out choke knob (5) all the way.
- Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts.
 Allow starter cord to rewind before releasing handle.
- 10. Push choke knob in slowly.
- 11. After motor has warmed up, retard speed control to shifting range. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (1). Snap shift lever with a quick action.

IMPORTANT

Speed control must always be placed at START or slower position before gear shift lever can be moved to FORWARD or NEU-TRAL or REVERSE. DO NOT FORCE LEVER.

12. With gear shift in FORWARD only, turn speed control towards FAST and slowly turn high speed knob (2) either way until motor runs smoothly at high speed.

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline	Regular
Type of oil	SAE 30 outboard or regu-
•	lar automotive engine oil
Oil required per gallo	on of gasoline 1/2 pint
Gear lubrication	SAE 90 automotive hypoid gear
	lubricant, SAE 30 outboard
	oil can be used in emergency.

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on Zerk type fittings located on gear shift lever shaft, on starboard side of swivel bracket, throttle shaft (2), and throttle gear.

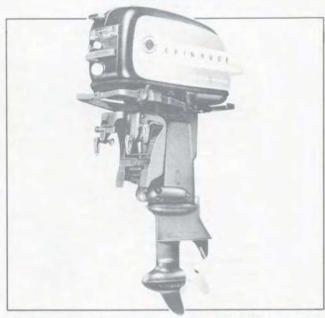
STARTING AND OPERATING INSTRUCTIONS

- 1. Connect electric starting plug-in connector (7) to motor. Tighten thumb screw securely.
- Connect fuel and air line from Cruis-A-Day tank to connector (1) on port side of motor. Press down the fuel pump push button on fuel tank 3 to 5 times.
- 3. Place speed control in "Shifting Range".



BIG TWIN Electric

DATA BULLETIN



- 4. Place gear shift lever (2) in NEUTRAL position.
- 5. Move speed control toward FAST position until it stops.
- 6. Set high speed knob (3) with indicator straight up. In temperature below 40° F., turn knob 1/4 turn to the left (counterclockwise).
- 7. Set Trim-lok (4) in LOCK position (long slot).
- 8. Turn start key to right until motor cranks and push choke button in. Hold key in starting position and press choke button in until motor starts. Release key immediately and return to vertical position after motor starts. Continue to press choke button intermittently until motor is warm.
- 9. After motor has warmed up, retard speed control to shifting range and shift to FORWARD, advance speed control to FAST and adjust high speed knob to best running position. Retard speed control to SLOW and adjust low speed knob (5) until motor operates satisfactorily at idling speed. With motor running at desired idling speed, turn in idle screw (8) until it grounds.
- 10. To control speed, move speed control towards SLOW position to decrease speed and advance towards FAST position to increase speed.
- 11. Shift to FORWARD or REVERSE as desired. Snap shift lever with a quick action.

IMPORTANT

Speed control must always be placed within "shifting range" before gear shift lever can be moved to FORWARD, NEUTRAL, or RE-VERSE. Do not force.

12. To stop motor, retard speed control as far as it will go, then either turn start key on switch plate to OFF position, or pull out choke knob (6).

Model 35514 Standard length shaft Model 35515 5 in. longer shaft Horsepower (O.B.C. certified) 35 at 4500 rpm Operating range 4000-5000 Type 2 cycle alternate firing
Number of cylinders
Bore and stroke 3-1/16 in. x 2-3/4 in. Piston displacement 40.5 cubic in.
Propeller gear ratio
Propeller 3 blade 10-3/8 dia. x 13-1/4 pitch
Cooling Recirculating thermostatic control
Ignition Flywheel magneto
Carburetor Float feed - with high and low speed adjustment
Speed control Knob on steering bracket or Remote Control
Fuel tank capacity . 6 gal. Hi-Lift Cruis-A-Day tank
Starter Electric, Simplex self rewinding
Gear shift control Forward - neutral - reverse
Weight (standard 138 pounds without Hi-Lift length) Cruis-A-Day tank (weight 13 pounds net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline Type of oil	SAE 30 outboard or regu-
Gear lubrication	lar automotive engine oil on of gasoline 1/2 pint SAE 90 automotive hypoid gear lubricant. SAE 30 outboard
	oil can be used in emergency.

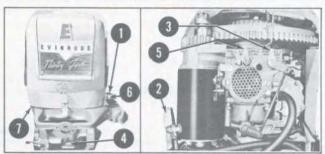
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on the two Zerk type fittings located on gear shift lever shaft, accessible by removing outer exhaust cover, and one on starboard side of swivel bracket.

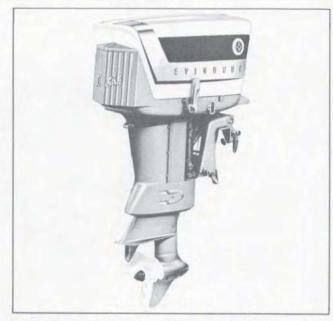
STARTING AND OPERATING INSTRUCTIONS

- 1. Connect electric starting plug-in connector (7) to motor. Tighten thumb screw securely.
- 2. Connect fuel line from Hi-Lift Cruis-A-Day tank to connector (1) on port side of motor.
- 3. Fuel tank vents automatically when fuel line is attached to tank.
- 4. Squeeze primer bulb on fuel line several times until pressure on bulb increases, then stop.
- 5. Place speed control in "Shifting Range".



LARK Electric

DATA BULLETIN



- 6. Place gear shift lever (2) in NEUTRAL position.
- 7. Move speed control toward Fast position until it stops.
- 8. Set high speed knob (3) with indicator straight up. In temperature below 40° F., turn knob 1/4 turn to left (counterclockwise).
- 9. Set Trim-lok (4) in LOCK position (long slot).
- 10. Push and hold choke button. Turn start key to to the right until motor begins to crank. Hold key in start position and press choke button in until motor starts. Release key immediately and return to vertical position after motor starts. Continue to push choke button intermittently until motor is warm.
- 11. After motor has warmed up, retard speed control to shifting range and shift to FORWARD, advance speed control to FAST and adjust high speed knob to best running position. Retard speed control to SLOW and adjust low speed knob (5) until motor operates satisfactorily at idling speed. With motor running at desired idling speed, turn in idle screw (6) until it grounds.
- 12. Shift to FORWARD or REVERSE as desired. Snap shift lever with a quick action.
- 13. To decrease speed, move speed control towards SLOW; to increase speed, advance towards FAST.

IMPORTANT

Speed control must always be placed within "shifting range" before gear shift lever can be moved to FORWARD, NEUTRAL, or RE-VERSE. Do not force.

14. To stop motor, retard speed control as far as it will go, then turn key back to "OFF" position; or pull out choke knob.

Model 50012 Standar	d length shaft
Model 50013 5 in	. longer shaft
Horsepower (O.B.C. certified) 5	0 at 4000 rpm
Operating range	4000-5000
Type V-ty	pe, 90° firing
Number of cylinders	Four
Bore and stroke 3 i	
Piston displacement	
Propeller gear ratio	
Propeller 3 blade, 13 d	
Cooling Recirculating thermo	
Ignition Automotive type magneto a	
Carburetor Twin barrel, down dra	
high and low speed spring loaded choke	d adjustment,
Throttle control Manual or r	emote control
Final tauly samuelts 6 and	

Throttle control..... Manual or remote control
Fuel tank capacity 6 gal. Hi-Lift Tank
Starter...... Eas-A-Matic rewinding
Gear shift control ... Forward - neutral - reverse
Weight (standard length) 197 lbs. without tank
(13 lbs. net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline	
	on of gasoline 1/2 pint SAE 90 automotive hypoid gear lubricant
	SAE 30 outboard oil can be used in emergency

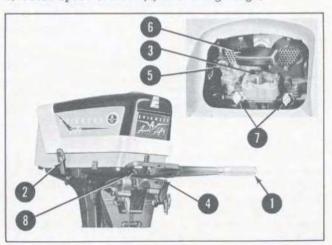
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: Use a good grade waterproof grease on both zerk fittings.

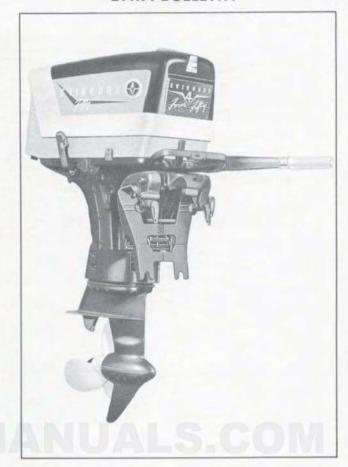
STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel line to tank and motor. IMPORTANT: Fuel connector nearest to Primer Bulb must be connected to tank. Squeeze primer bulb several times until pressure required to squeeze bulb increases.
- 2. Place speed control (1) in shifting range.



FOUR-FIFTY

DATA BULLETIN



- 3. Move gear shift lever (2) to NEUTRAL position. Always start motor in NEUTRAL.
- 4. Advance speed control to START position (against stop).
- 5. Open front panel and set high speed knob (3) at No. 4 position. In temperatures below 40° F., turn knob to No. 5 position.
- 6. Set Trim-Lok (4) in LOCK position.

CAUTION

NEVER PLACE TRIM-LOK IN RELEASE POSITION UNLESS MOTOR IS MOUNTED ON BOAT.

- 7. Pull out choke knob (5) all the way.
- 8. Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 9. After motor starts, push in choke knob.
- 10. After motor has warmed up, retard speed control to SLOW and shift to FORWARD. Advance speed control to FAST and adjust high speed knob to best running position. Then retard speed control to SLOW and adjust both slow speed knobs (7) to best idling position.

Model 50514 Standard length shaft
Model 50515 5 in. longer shaft
Horsepower (O.B.C. certified) 50 at 4000 rpm
Operating range 4000-5000
Type V-type, 90° firing
Number of cylinders Four
Bore and stroke 3 in. x 2-1/2 in.
Piston displacement 70.7 cubic in.
Propeller gear ratio
Propeller 3 blade, 13 dia. x 13 pitch
Cooling Recirculating thermostatic control
Ignition Automotive type magneto and distributor
Carburetor Twin barrel, down draft, float feed,
high and low speed adjustment,
spring loaded choke
spring roaded choice

Throttle control Manual or remote control
Fuel tank capacity 6 gal. Hi-Lift Tank
Starter . . . Electric and Eas-A-Matic rewinding
Gear shift control . . . Forward - Neutral - Reverse
Weight (standard length) . . . 205 lbs. without tank
(13 lbs. net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline Type of oil	Regular SAE 30 outboard or regular automotive engine oil
	on of gasoline 1/2 pint SAE 90 automotive hypoid gear
	lubricant SAE 30 outboard oil can be used in emergency

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: Use a good grade waterproof grease on both zerk fittings.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect electric starting plug-in connector to motor. Tighten thumb screw securely.
- 2. Connect fuel line to tank and motor. IMPORTANT: Fuel connector nearest to Primer Bulb must be connected to tank. Squeeze primer bulb several times until pressure required to squeeze bulb increases.



STARFLITE

DATA BULLETIN



- 3. Place speed control (1) in shifting range.
- 4. Move gear shift lever (2) to NEUTRAL position.
- 5. Advance speed control to START position (against stop).
- 6. Open front panel and set high speed knob (3) at No. 4 position. In temperatures below 40° F., turn knob to No. 5 position.
- 7. Set Trim-Lok (4) in LOCK position.

CAUTION

NEVER PLACE TRIM-LOK IN RELEASE POSITION UNLESS MOTOR IS MOUNTED ON BOAT.

- 8. Push and hold choke button on switch plate. Turn start key to the right until motor begins to crank. Hold key in start position and press choke button in until motor starts. Release key immediately and return to vertical position after motor starts.
- 9. After motor has warmed up, retard speed control to SLOW and shift to FORWARD. Advance speed control to FAST and adjust high speed knob to best running position. Then retard speed control to SLOW and adjust both slow speed knobs (7) to best idling position.
- 10. Shift to FORWARD or REVERSE as desired. Snap shift lever with a quick action. IMPORTANT: Speed control must always be in "shifting range" before shifting. Do not force lever.
- 11. To decrease speed, move speed control toward SLOW: to increase speed, advance toward FAST.
- 12. To stop motor, turn key back to OFF position.

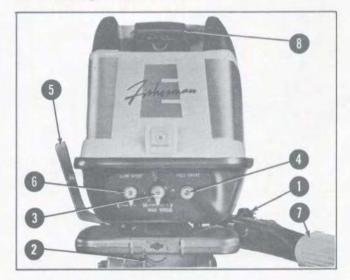
Model 5518	
centrifugal pump, thermostat control Ignition Flywheel magneto Carburetor Automotive type, leaf valves Control Twist-grip, synchronized spark and throttle	
Fuel tank capacity	
length models) 56 lbs. without Cruis-A-Day Junior Tank (tank weighs 10 pounds net)	

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline	Regular
Type of oil	Outboard or SAE 30 automotive engine oil
Gear lubrication	n of gasoline 1/3 pint SAE 90 automotive hypoid gear lubricant. SAE 30 outboard oil may be used in emergency.

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.



- 1 Fuel line connector
- 2 Tilt-up lock
- 3 High speed knob
- 4 Choke knob
- 5 Gear shift lever
- 6 Slow speed knob
- 7 Speed control
- 8 Starting handle

FISHERMAN

DATA BULLETIN



STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel and air line from Cruis-A-Day Junior tank to connector (1) on port side of motor.
- 2. Press down the fuel pump push button on fuel tank three to five times.
- 3. Set high speed knob (3) at center position.
- 4. Pull choke knob (4) out the full travel.
- 5. Place gear shift lever (5) at neutral position.
- 6. Place speed control (7) at START position.
- 7. Set tilt-up lock (2) in LOCK position.
- 8. Pull starting handle (8) slowly until starter engages, then pull forcibly. Repeat until motor starts.
- 9. After motor starts, allow to run until motor warms up; then push in choke knob and move gear shift lever to forward position. Turn speed control towards FAST and adjust high speed knob to best running position. Then retard speed control to SLOW, and adjust Slow Speed Knob (6).
- 10. To control speed, move speed control towards SLOW position to decrease speed and advance towards FAST position to increase speed.
- 11. To stop engine move speed control towards SLOW as far as it will go.

CAUTION

Speed control must always be in "SHIFT" or "SLOW" position before Gear Shift Lever can be moved to FORWARD, NEUTRAL or REVERSE. DO NOT FORCE.

Model 10018 Standard length shaft Model 10019 5 in. longer shaft Horsepower (O.B.C. certified) 10 at 4500 rpm
Operating range
Type 2 cycle alternate firing
Number of cylinders Two
Bore and stroke 2-3/8 x 1-7/8 in.
Piston displacement 16.6 cubic in.
Propeller gear ratio
Propeller 8-1/4 in. dia. 8-1/2 in. pitch, 3-blade
Cooling Centri-matic (combination pos- itive displacement and centrifu- gal pump), thermostat control
Ignition Flywheel magneto
Carburetor Float feed auto type with control dials
Speed control
Fuel tank capacity 6 gal. Cruis-A-Day tank
Starter Eas-A-Matic, self re-winding
Gear shift control Forward, neutral, reverse
Weight
Weight without Cluis-A-Day

LUBRICATION AND FUEL INSTRUCTIONS

tank (tank weighs 13 lbs. net)

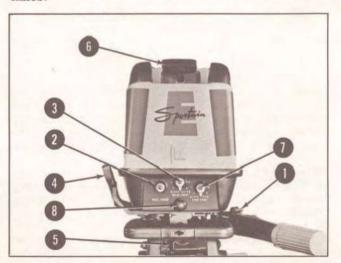
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on Zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket.

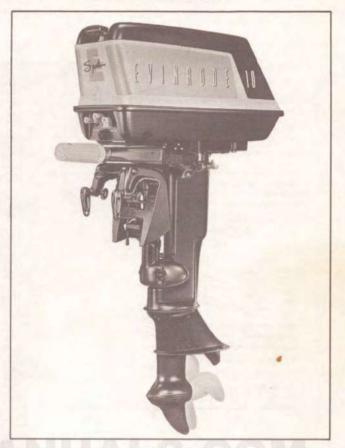
STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel line from Cruis-A-Day tank to connector (1) on motor.
- 2. Press down on pump button on fuel tank 3 to 5 times.



SPORTWIN

DATA BULLETIN



- 3. Pull out choke knob (2) all the way.
- 4. Turn high speed knob (3) to center position. To start motor in temperature below 40° F. turn high speed knob 1/4 turn to the left (counterclockwise).
- 5. Place throttle control on steering handle in "Shifting Range".
- Place gear shift lever (4) at NEUTRAL position. ALWAYS START MOTOR IN NEUTRAL.
- 7. Advance throttle control toward START until it stops.
- 8. Set Trim-Lok (5) in LOCK position (long slot).
- 9. Pull starter handle (6) slowly until starter engages, then pull forcible. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 10. After motor starts, push in choke knob (2) slowly. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (4).

IMPORTANT

Throttle control must always be placed at START or slower position before gear shift lever can be moved to FORWARD, NEUTRAL or REVERSE. DO NOT FORCE LEVER.

11. With gear shift in FORWARD only, turn throttle control towards FAST and slowly turn high speed knob (3) either way until motor runs smoothly.

Model 15028 Standard length shaft
Model 15029 5 in. longer shaft
Horsepower (O.B.C. certified) 18 at 4500 rpm
Operating range 4000-5000
Type 2 cycle alternate firing
Number of cylinders Two
Bore and stroke $2-1/2 \times 2-1/4$ in.
Piston displacement 22.0 cubic in.
*Propeller gear ratio12:21 or 15:26
Propeller 9-1/4 in. dia. x 11 in. pitch, 3-blade
Cooling Centri-matic (combination positive displacement and centrifugal pump) Thermostat control

Ignition Flywheel magneto Carburetor . . . Float feed auto type with control dials Speed control . . . Twist-grip synchronized throttle and spark

Fuel tank capacity 6 gal. Cruis-A-Day tank Starter Eas-A-Matic, self re-winding Gear shift control Forward, neutral, reverse Weight 79 lbs. without Cruis-A-Day tank (tank weighs 13 lbs. net)

*12:21 for motors 15028-10001 & up, 15029-02001 & up 15:26 to motors 15028-10000, 15029-02000

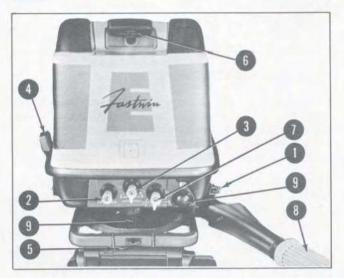
LUBRICATION AND FUEL INSTRUCTIONS

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season. DO NOT USE GREASE.

GREASING: A good grade waterproof grease on Zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel line from Cruis-A-Day tank to connector (1) on motor.
- 2. Press down on pump button on fuel tank 3 to 5 times.



FASTWIN

DATA BULLETIN



- 3. Pull out choke knob (2) all the way.
- 4. Turn high speed knob (3) to center position. To start motor in temperature below 40° F. turn high speed knob 1/4 turn to the left (counterclockwise).
- 5. Place throttle control (8) in "Shifting Range".
- 6. Place gear shift lever (4) at NEUTRAL position. ALWAYS START MOTOR IN NEUTRAL.
- 7. Advance throttle control (8) toward START until it stops.
- 8. Set Trim-Lok (5) in LOCK position (long slot).
- 9. Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 10. After motor starts, push in choke knob (2) slowly. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (4).

IMPORTANT

Throttle control must always be placed at START or slower position before gear shift lever can be moved to FORWARD, NEUTRAL or REVERSE. DO NOT FORCE LEVER.

11. With gear shift in FORWARD only, turn throttle control toward FAST and slowly turn high speed knob (3) either way until motor runs smoothly.

SECTIONS
Model 35012 Standard length shaft
Model 35013 5 in. longer shaft
Horsepower (O.B.C. certified) 35 at 4500 rpm
Operating range 4000-5000
Type 2 cycle alternate firing
Number of cylinders Two
Bore and stroke 3-1/16 in. x 2-3/4 in.
Piston displacement
Propeller gear ratio
Propeller 3 blade, 10-3/8 dia. x 13-1/4 pitch
Cooling Recirculating thermostatic control
Ignition Flywheel magneto
Carburetor Float feed - with high and low speed
adjustment, spring loaded choke
Speed control Twist grip steering handle
Fuel tank capacity . 6 gal. Hi-Lift Cruis-A-Day tank
Starter Simplex self rewinding
Gear shift control Forward - neutral - reverse

LUBRICATION AND FUEL INSTRUCTIONS

Weight (standard length) . 125 pounds without Cruis-

lbs. net)

A-Day tank (weight 11-1/4

Type of gasoline Regular Type of oil SAE 30 outboard or regular automotive engine oil
Oil required per gallon of gasoline 1/3 pint Gear lubrication SAE 90 automotive hypoid gear lubricant. SAE 30 outboard oil can be used in emergency.

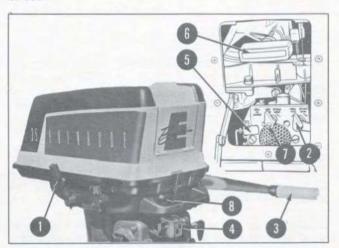
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on the two Zerk type fittings located on gear shift lever shaft, accessible by removing outer exhaust cover, and one on starboard side of swivel bracket.

STARTING AND OPERATING INSTRUCTIONS

- Connect fuel line to Cruis-A-Day tank and connector on motor. Fuel connector nearest to primer bulb must be connected to tank.
- Squeeze primer bulb several times until resistance is felt.



BIG TWIN

DATA BULLETIN



- 3. Place speed control (3) in "Shifting Range".
- 4. Place gear shift lever (1) in NEUTRAL position.
- 5. Move speed control (3) toward FAST position until it stops.
- 6. Open front panel and set high speed knob (2) with indicator in straightup position. In temperature below 40° F., turn high speed knob 1/4 turn to the left (counterclockwise).
- 7. Set Trim-lok (4) in LOCK position (long slot).
- 8. Pull out choke lever (5) all the way.
- 9. Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 10. Push choke lever in slowly.
- 11. After motor has warmed up, retard speed control to shifting range. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (1). Snap shift lever with a quick action.

IMPORTANT

Speed control must always be placed at START or slower position before gear shift lever can be moved to FORWARD or NEUTRAL or REVERSE. DO NOT FORCE LEVER.

12. With gear shift in FORWARD only, turn speed control towards FAST and slowly turn high speed knob (2) either way until motor runs smoothly at high speed.

Model 35516 Standard length shaft
Model 35517 5 in. longer shaft
Horsepower (O.B.C. certified) 35 at 4500 rpm
Operating range 4000-5000
Type 2 cycle alternate firing
Number of cylinders Two
Bore and stroke 3-1/16 in. x 2-3/4 in.
Piston displacement 40.5 cubic in.
Propeller gear ratio
Propeller 3 blade 10-3/8 dia. x 13-1/4 pitch
Cooling Recirculating thermostatic control
Ignition Flywheel magneto
Carburetor Float feed - with high
and low speed adjustment
Speed control Knob on steering bracket
or Remote Control
Fuel tank capacity . 6 gal. Hi-Lift Cruis-A-Day tank
Starter Electric, Simplex self rewinding
Gear shift control Forward - neutral - reverse
Weight (standard 138 pounds without Hi-Lift
length) Cruis-A-Day tank (weight
11-1/4 pounds net)

LUBRICATION AND FUEL INSTRUCTIONS

	SAE 30 outboard or regu-
Oil required per gallo	lar automotive engine oil on of gasoline 1/3 pint
	SAE 90 automotive hypoid gear lubricant. SAE 30 outboard oil can be used in emergency.

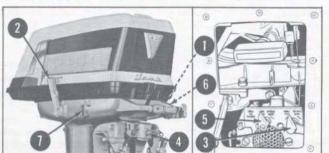
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

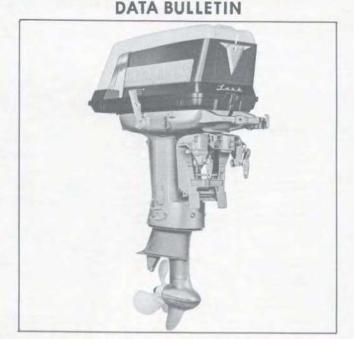
GREASING: A good grade waterproof grease on the two Zerk type fittings located on gear shift lever shaft, accessible by removing outer exhaust cover, and one on starboard side of swivel bracket.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect electric starting plug-in connector (7) to motor. Tighten thumb screw securely.
- 2. Connect fuel line from Hi-Lift Cruis-A-Day tank to connector (1) on port side of motor.
- 3. Fuel tank vents automatically when fuel line is attached to tank.
- 4. Squeeze primer bulb on fuel line several times until pressure on bulb increases, then stop.
- 5. Place speed control in "Shifting Range".



LARK Electric



- 6. Place gear shift lever (2) in NEUTRAL position.
- 7. Move speed control toward FAST position until it stops.
- 8. Set high speed knob (3) with indicator straight up. In temperature below 40° F., turn knob 1/4 turn to left (counterclockwise).
- 9. Set Trim-lok (4) in LOCK position (long slot).
- 10. Push and hold choke button. Turn start key to the right until motor begins to crank. Hold key in start position and press choke button in until motor starts. Release key immediately and return to vertical position after motor starts. Continue to push choke button intermittently until motor is warm.
- 11. After motor has warmed up, retard speed control to shifting range and shift to FORWARD, advance speed control to FAST and adjust high speed knob to best running position. Retard speed control to SLOW and adjust low speed knob (5) until motor operates satisfactorily at idling speed. With motor running at desired idling speed, turn in idle screw (6) until it grounds.
- 12. Shift to FORWARD or REVERSE as desired. Snap shift lever with a quick action.
- 13. To decrease speed, move speed control towards SLOW; to increase speed, advance towards FAST.

IMPORTANT

Speed control must always be placed within "shifting range" before gear shift lever can be moved to FORWARD, NEUTRAL, or RE-VERSE. Do not force.

14. To stop motor, retard speed control as far as it will go, then turn key back to "OFF" position; or pull out choke knob.

Model 50016 Standard length shaft
Model 50017 5 in. longer shaft
Horsepower (O.B.C. certified) 50 at 4500 rpm
Operating range
Type V-type, 90° firing
Number of cylinders Four
Bore and stroke 3 in. x 2-1/2 in.
Piston displacement 70.7 cubic in.
Propeller gear ratio
Propeller 3 blade, 12-1/8 dia. x 14 pitch
Cooling Recirculating thermostatic control
Ignition Automotive type magneto and distributor
Carburetor Twin barrel, down draft, float feed,
high and low speed adjustment,
spring loaded choke
Throttle control Manual or remote control
Fuel tank capacity 6 gal. Hi-Lift Tank
Starter Eas-A-Matic rewinding
Gear shift control Forward - neutral - reverse

LUBRICATION AND FUEL INSTRUCTIONS

Weight (standard length) 209 lbs. without tank

(11-1/4 lbs. net)

Type of gasoline Type of oil	Regular SAE 30 outboard or regular
	automotive engine oil
Oil required per gallor	of gasoline1/3 pint
Gear lubrication	SAE 90 automotive hypoid gear
	lubricant, SAE 30 outboard
	oil can be used in emergency.

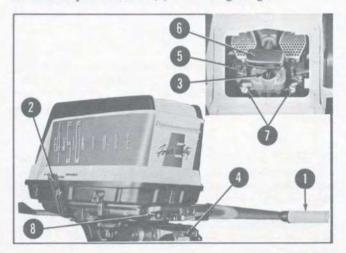
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: Use a good grade waterproof grease on both Zerk fittings.

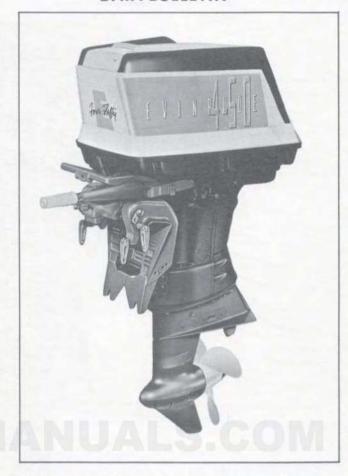
STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel line to tank and motor. IMPORTANT: Fuel connector nearest to primer bulb must be connected to tank. Squeeze primer bulb several times until pressure required to squeeze bulb increases.
- 2. Place speed control (1) in shifting range.



FOUR-FIFTY

DATA BULLETIN



- 3. Move gear shift lever (2) to NEUTRAL position. Always start motor in NEUTRAL.
- 4. Advance speed control to START position (against stop).
- Open front panel and set high speed knob (3) at No.
 position. In temperatures below 40° F., turn knob to No. 5 position.
- 6. Set Trim-Lok (4) in LOCK position.

CAUTION

Place Trim-Lok in RELEASE position only when operating in shallow waters.

- 7. Pull out choke knob (5) all the way.
- 8. Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 9. After motor starts, push in choke knob.
- 10. After motor has warmed up, retard speed control to SLOW and shift to FORWARD. Advance speed control to FAST and adjust high speed knob to best running position. Then retard speed control to SLOW and adjust both slow speed knobs (7) to best idling position.

STARFLITE

DATA BULLETIN

SPECIFICATIONS

Model 50518 Standard length shaft
Model 50519 5 in. longer shaft
Horsepower (O.B.C. certified) 50 at 4500 rpm
Operating range 4000-5000
Type V-type, 90° firing
Number of cylinders Four
Bore and stroke
Digton dignlessment 70 7 aubic in
Piston displacement 70.7 cubic in.
Propeller gear ratio 17:29
Propeller 3 blade 12-1/8 dia. x 14 pitch
Cooling Recirculating thermostatic control
Ignition Automotive type magneto and distributor
Carburetor Twin barrel, down draft, float
feed, high and low speed ad-
justment, spring loaded choke
Throttle control Manual or remote control
Fuel tank capacity 6 gal. Hi-Lift Tank
Starter Electric and Eas-A-Matic rewinding
Gear shift control Forward - Neutral - Reverse
Weight (standard length) 221 lbs. without tank
(11-1/4 lbs. net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline Type of oil	SAE 30 outboard or regu- lar automotive engine oil
	n of gasoline 1/3 pint SAE 90 automotive hypoid gear lubricant. SAE 30 outboard oil can be used in emergency.

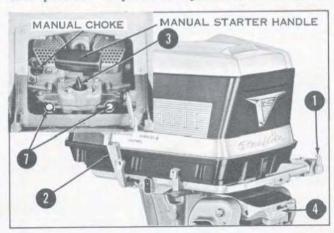
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: Use a good grade waterproof grease on both Zerk fittings

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect electric starting plug-in connector to motor. Tighten thumb screw securely.
- 2. Connect fuel line to tank and motor. IMPORTANT: Fuel connector nearest to primer bulb must be connected to tank. Squeeze primer bulb several times until pressure required to squeeze bulb increases.





- 3. Place speed control (1) in shifting range.
- 4. Move gear shift lever (2) to NEUTRAL position.
- Advance speed control to START position (against stop).
- 6. Open front panel and set high speed knob (3) at No. 4 position. In temperatures below 40° F., turn knob to No. 5 position.
- 7. Set Trim-Lok (4) in LOCK position.

CAUTION

PLACE TRIM-LOK IN RELEASE POSITION ONLY WHEN OPERATING IN SHALLOW WATERS.

- 8. Push and hold choke button on switch plate. Turn start key to the right until motor begins to crank. Hold key in start position and press choke button in until motor starts. Release key immediately and return to vertical position after motor starts.
- 9. After motor has warmed up, retard speed control to SLOW and shift to FORWARD. Advance speed control to FAST and adjust high speed knob to best running position. Then retard speed control to SLOW and adjust both slow speed knobs (7) to best idling position.
- 10. Shift to FORWARD or REVERSE as desired. Snap shift lever with a quick action. IMPORTANT: Speed control must always be in "shifting range" before shifting. Do not force lever.
- 11. To decrease speed, move speed control toward SLOW: to increase speed, advance toward FAST.
- 12. To stop motor, turn key back to OFF position.

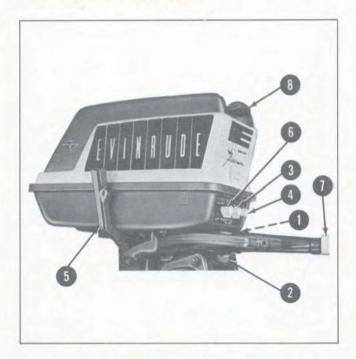
Model 5520
Ignition Flywheel magneto Carburetor Automotive type, leaf valves Control Twist-grip, synchronized spark and throttle Fuel tank capacity 6 gallon, suction-type tank
Starter Eas-A-Matic, self rewinding Gear shift control Forward-neutral-reverse Weight (all standard length models) 56 lbs. without Tank (tank weighs 11-1/2 pounds net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline	Regular
	Outboard or SAE 30 automotive engine oil
	allon of gasoline 1/3 pint O.M.C. Type "B" lubricant

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.



- 1 Fuel line connector
- 2 Tilt-up lock
- 3 High speed knob
- 4 Choke knob
- 5 Gear shift lever
- 6 Slow speed knob
- 7 Speed control
- 8 Starting handle

FISHERMAN

DATA BULLETIN



STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel hose to plug-in connector on motor (1) and tank (connector nearest bulb at tank).
- 2. Squeeze fuel line primer bulb several times until resistance is felt.
- 3. Set high speed knob (3) at center position.
- 4. Pull choke knob (4) out the full travel.
- 5. Place gear shift lever (5) at neutral position.
- 6. Place speed control (7) at START position.
- 7. Set tilt-up lock (2) in LOCK position.
- 8. Pull starting handle (8) slowly until starter engages, then pull forcibly. Repeat until motor starts.
- 9. After motor starts, allow to run until motor warms up; then push in choke knob and move gear shift lever to forward position. Turn speed control towards FAST and adjust high speed knob to best running position. Then retard speed control to SLOW, and adjust Slow Speed Knob (6).
- 10. To control speed, move speed control towards SLOW position to decrease speed and advance towards FAST position to increase speed.
- 11. To stop engine move speed control towards SLOW as far as it will go.

CAUTION

Speed control must always be in "SHIFT" or "SLOW" position before Gear Shift Lever can be moved to FORWARD, NEUTRAL or REVERSE. DO NOT FORCE.

DI ECITIONIO
Model 10020 Standard length shaft
Model 10021 5 in. longer shaft
Horsepower (O.B.C. certified) 10 at 4500 rpm
Operating range 4000-5000
Type 2 cycle alternate firing
Number of cylinders Two
Bore and stroke 2-3/8 x 1-7/8 in.
Piston displacement
Propeller gear ratio to (10020-14000, 10021-
01300)
Propeller gear ratio (10020-14001 &
10021-01301 & up)
Propeller 8-1/4 in. dia. 8-1/2 in. pitch, 3-blade
Cooling Centri-matic (combination pos-
itive displacement and centrifu-
gal pump), thermostat control
Ignition Flywheel magneto
Carburetor Float feed auto type with control dials
Speed control Twist-grip synchronized
throttle and spark
Fuel tank capacity 6 gal. suction-type tank
Starter Eas-A-Matic, self re-winding
Gear shift control Forward, neutral, reverse
Weight
weight weighs 11-1/2 lbs. net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline .		Regular
Type of oil (Outboard or SAE 30 auto en	gine oil
Oil required per ga	llon of gasoline	1/3 pint
Gear lubrication	O.M.C. Type "B" lu	bricant

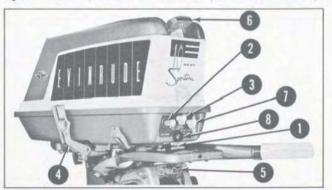
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on Zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket,

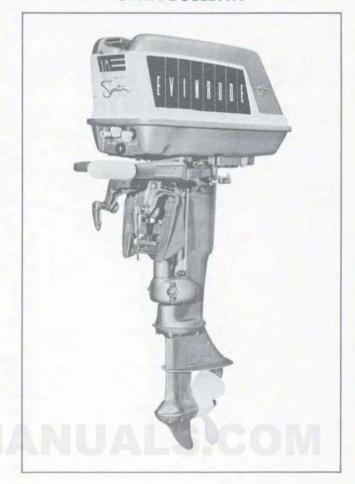
STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel hose to plug-in connector on motor (1) and tank (connector nearest bulb at tank).
- Squeeze fuel line primer bulb several times until resistance is felt.
- 3. Pull out choke knob (2) all the way.
- 4. Turn high speed knob (3) to center position. To start motor in temperature below 40° F. turn high speed knob 1/4 turn to the left (counterclockwise).



SPORTWIN

DATA BULLETIN



- 5. Place throttle control on steering handle in "Shifting Range".
- 6. Place gear shift lever (4) at NEUTRAL position. ALWAYS START MOTOR IN NEUTRAL.
- 7. Advance throttle control toward START until it stops.
- 8. Set Trim-Lok (5) in LOCK position (long slot).
- 9. Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 10. After motor starts, push in choke knob (2) slowly. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (4).

IMPORTANT

Throttle control must always be placed at START or slower position before gear shift lever can be moved to FORWARD, NEUTRAL or REVERSE. DO NOT FORCE LEVER.

11. With gear shift in FORWARD only, turn throttle control towards FAST and slowly turn high speed knob (3) either way until motor runs smoothly.

Model 15032 Standard length shaft
Model 15033 5 in. longer shaft
Horsepower (O.B.C. certified) 18 at 4500 rpm
Operating range 4000-5000
Type 2 cycle alternate firing
Number of cylinders Two
Bore and stroke 2-1/2 x 2-1/4 in.
Piston displacement 22.0 cubic in.
Propeller gear ratio
Propeller 9-1/4 in. dia. x 11 in. pitch, 3-blade
Cooling Centri-matic (combination positive
displacement and centrifugal pump)
Thermostat control
Ignition Flywheel magneto
Carburetor Float feed auto type with control dials
Speed control Twist-grip synchronized throttle
and spark
Fuel tank capacity 6 gal, suction-type tank
Starter Eas-A-Matic, self re-winding
Gear shift control Forward, neutral, reverse
Weight 79 lbs. without tank (tank weighs

LUBRICATION AND FUEL INSTRUCTIONS

11-1/2 lbs. net)

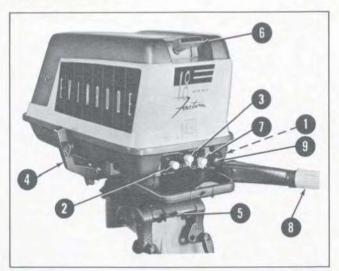
Type of gasoline Regular
Type of oil Outboard or SAE 30 auto engine oil
Oil required per gallon of gasoline 1/3 pint
Gear lubrication O.M.C. Type "B" lubricant

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season. DO NOT USE GREASE.

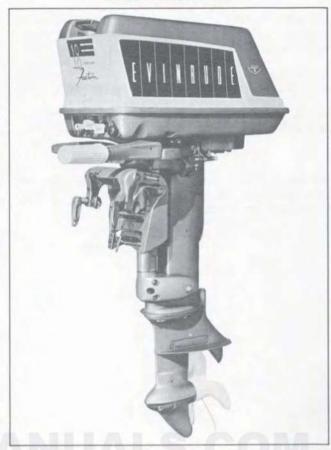
GREASING: A good grade waterproof grease on Zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel hose to plug-in connector on motor (1) and tank (connector nearest bulb at tank).
- 2. Squeeze fuel line primer bulb several times until resistance is felt.







- 3. Pull out choke knob (2) all the way.
- 4. Turn high speed knob (3) to center position. To start motor in temperature below 40° F. turn high speed knob 1/4 turn to the left (counterclockwise).
- 5. Place throttle control (8) in "Shifting Range".
- 6. Place gear shift lever (4) at NEUTRAL position. ALWAYS START MOTOR IN NEUTRAL.
- 7. Advance throttle control (8) toward START until it stops.
- 8. Set Trim-Lok (5) in LOCK position (long slot).
- 9. Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 10. After motor starts, push in choke knob (2) slowly. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (4).

IMPORTANT

Throttle control must always be placed at START or slower position before gear shift lever can be moved to FORWARD, NEUTRAL or REVERSE. DO NOT FORCE LEVER.

11. With gear shift in FORWARD only, turn throttle control toward FAST and slowly turn high speed knob (3) either way until motor runs smoothly.

Control of the Contro	
Model 35018 Standard length shaft	
Model 35019 5 in. longer shaft	
Horsepower (O.B.C. certified) 40 at 4500 rpm	
0	
Operating range	
Type 2 cycle alternate firing	
Number of cylinders Two	
Bore and stroke 3-3/16 in. x 2-3/4 in.	
Piston displacement 43.89 cubic in.	
Propeller gear ratio	
Propeller 3 blade, 10-3/8 dia. x 14 pitch	
Propeller 3 blade, 10-3/8 dia. x 13-1/4 pitch	
Cooling Recirculating thermostatic control	
Ignition Flywheel magneto	
Galantion Floot food with high and law smood	
Carburetor Float feed - with high and low speed	
adjustment, spring loaded choke	
Speed control Twist grip steering handle	
Fuel tank capacity . 6 gal. Hi-Lift Cruis-A-Day tank	
Starter Simplex self rewinding	
Starter Simplex Self rewinding	
Gear shift control Forward - neutral - reverse	
Weight (standard length) 129 pounds without tank	
(weight 11-1/2 lbs. net)	

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline	Regular
Type of oil	SAE 30 outboard or regular
	automotive engine oil
Oil required per gallon o	of gasoline1/3 pint
Gear lubrication	. O.M.C. Type "B" lubricant

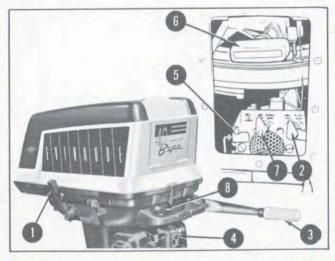
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on the five Zerk type fittings for the gear shift lever shaft, swivel bracket, and speed control.

STARTING AND OPERATING INSTRUCTIONS

- Connect fuel line to Cruis-A-Day tank and connector on motor. Fuel connector nearest to primer bulb must be connected to tank.
- 2. Squeeze primer bulb several times until resistance is felt.



BIG TWIN



- 3. Place speed control (3) in "Shifting Range".
- 4. Place gear shift lever (1) in NEUTRAL position.
- 5. Move speed control (3) toward FAST position until it stops.
- 6. Open front panel and set high speed knob (2) with indicator in straightup position. In termperature below 40° F., turn high speed knob 1/4 turn to the left (counterclockwise).
- 7. Set Trim-Lok (4) in LOCK position (long slot).
- 8. Pull out choke lever (5) all the way.
- 9. Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 10. Push choke lever in slowly.
- 11. After motor has warmed up, retard speed control to shifting range. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (1). Snap shift lever with a quick action.

IMPORTANT

Speed control must always be placed at START or slower position before gear shift lever can be moved to FORWARD or NEUTRAL or REVERSE. DO NOT FORCE LEVER.

12. With gear shift in FORWARD only, turn speed control towards FAST and slowly turn high speed knob (2) either way until motor runs smoothly at high speed.

Model 35520 Standard length shaft
Model 35521 5 in. longer shaft
Horsepower (O.B.C. certified) 40 at 4500 rpm
Operating range 4000-5000
Type 2 cycle alternate firing
Number of cylinders Two
Bore and stroke \dots 3-3/16 in. x 2-3/4 in.
Piston displacement 43.89 cubic in.
Pastoli dispiacement
Propeller gear ratio 12:21
Propeller 3 blade 10-3/8 dia. x 14 pitch
Propeller 3 blade 10-3/8 dia. x 13-1/4 pitch
Cooling Recirculating thermostatic control
Ignition Flywheel magneto
Carburetor Float feed - with high and low speed adjustment
Speed control Knob on steering bracket or Remote Control
Fuel tank capacity 6 gal. Hi-Lift suction-type tank
Starter Electric, Simplex self rewinding
Gear shift control Forward - neutral - reverse
Weight (standard length) 141 pounds without tank (weight 11-1/2 pounds net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline S	AE 30 outboard or regular
Oil required per gallon of g	utomotive engine oil asoline 1/3 pint
Gear lubrication	J.M.C. Type "B" lubrican

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on the five Zerk type fittings for the gear shift lever shaft, swivel bracket, and speed control.

STARTING AND OPERATING INSTRUCTIONS

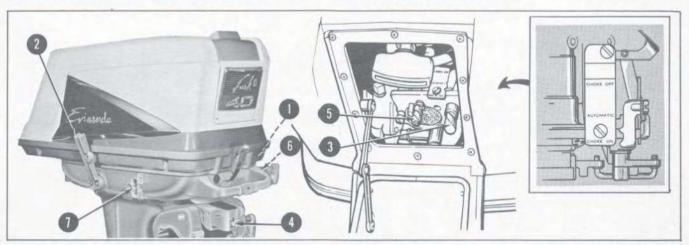
- 1. Connect electric starting plug-in connector (7) to motor. Tighten thumb screw securely.
- 2. Connect fuel hose to plug-in connector on motor (1) and tank (connector nearest bulb at tank).

LARK Electric

DATA BULLETIN



- 3. Fuel tank vents automatically when fuel line is attached to tank.
- 4. Squeeze primer bulb on fuel line several times until pressure on bulb increases, then stop.
- 5. Place speed control in "shifting range".
- 6. Place gear shift lever (2) in NEUTRAL position.
- 7. Move speed control toward FAST position until it stops.
- 8. Set high speed knob (3) with indicator straight up. In temperature below 40° F., turn knob 1/4 turn to left (counterclockwise).



justment, sp hrottle control Manual e uel tank capacity 6 gal e arter Electric and Eas-A ear shift control Forward - 1 eight (standard length) 23	5 in. longer shaft . 75 at 4500 rpm 4000-5000 V-type, 90° firing Four 3/8 in. x 2-1/2 in 89.46 cubic in 20:23 1/8 dia. x 11 pitch ermostatic control ato and distributor , down draft, float and low speed ad- ering loaded choke for remote control suction-type Tank a-Matic rewinding Neutral - Reverse 5 lbs. without tank
	5 lbs. without tank 1-1/2 lbs. net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline	Regular
Type of oil	SAE 30 outboard or regu-
	lar automotive engine oil
Oil required per gallon of	gasoline 1/3 pint
Gear lubrication O.M.	C. TYPE "B" LUBRICANT

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: Use a good grade waterproof grease on all Zerk fittings.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect electric starting plug-in connector to motor. Tighten themb screw securely.
- 2. Connect fuel line to tank and motor. IMPORTANT: Fuel connector nearest to primer bulb must be connected to tank. Squeeze primer bulb several times until pressure required to squeeze bulb increases.

STARFLITE

DATA BULLETIN

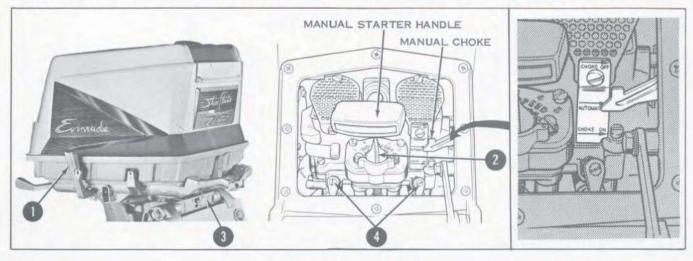


- 3. Place speed control in shifting range.
- 4. Move gear shift lever (1) to NEUTRAL position.
- 5. Advance speed control to START position (against stop).
- 6. Open front panel and set high speed knob (2) at No. 4 position. In temperatures below 40° F., turn knob to No. 5 position.
- 7. Set Trim-Lok (3) in LOCK position.

CAUTION

PLACE TRIM-LOK IN RELEASE POSITION ONLY WHEN OPERATING IN SHALLOW WATERS.

8. Turn start key to the right until motor begins to crank. Hold key in start position. Release key im-



Models 3038, 3040 Standard length shaft
Model 3039 5 in. longer shaft
Horsepower (O.B.C. certified) 3.0 at 4000 rpm
Operating range 3500 to 4500 rpm
Type 2-cycle, alternate firing
Number of cylinders Two
Bore and stroke 1-9/16 x 1-3/8 in.
Digton dignia coment
Piston displacement 5.28 cubic in.
Propeller gear ratio
Propeller 6-1/8 dia. x 6-1/4 pitch, 2-blade
Cooling Combination positive displacement and
centrifugal pump
Ignition Flywheel magneto
Carburetor Automotive type, reed valves
Control . One lever synchronized spark and throttle
Fuel tank capacity . 0.7 gal. (approximate 5-1/2 pts.)
Starter Eas-A-Matic, self-rewinding
Reverse 360° pivoting
Fisherman drive. Rubber propeller protection clutch
Weights: Models 3038, 3040 33 lbs.
Model 3039 34 lbs.

LUBRICATION AND FUEL INSTRUCTIONS

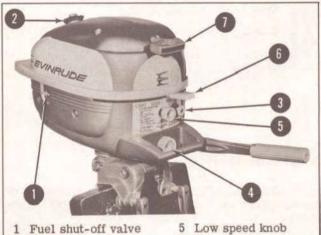
Type of gasoline.				Regular
Type of oil	Outboa	ard or SA	E 30 auto	engine oil
Quantity of oil req				25
gallon of gasoline	e			. 1/3 pt.
Gear lubrication.		O.M.C	. Type "B'	" lubricant

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

STARTING AND OPERATING INSTRUCTIONS

- 1. Fully open fuel shut-off valve (1).
- 2. Open vent screw (2) on top of filler cap.
- 3. Pull out choke knob (3).
- 4. Turn high speed knob (4) to center position.



- Fuel tank vent screw
- Choke control knob
- 4 High speed knob
- 6 Speed control lever
- 7 Starter handle





- 5. Set speed control lever (6) in START position.
- 6. Pull starter handle (7) slowly until starter engages, then pull forcibly. Repeat until motor starts.
- 7. After motor starts, push in choke knob.
- 8. Move speed control lever towards FAST, as indicated on motor cover and slowly adjust high speed knob until motor runs smoothly.
- 9. To control speed, move speed control lever in directions FAST or SLOW as indicated on motor cover.
- 10. To stop motor, move speed control lever toward extreme direction STOP. Close shut-off valve (1).
- 11. To start a warm motor, leave high speed knob (4) in running position. Do not use choke unless motor fails to start after three attempts. After motor starts, push choke in.

To make high speed adjustment, operate motor with speed control lever fully advanced; then adjust high speed knob (4) clockwise for leaner mixture and counterclockwise for richer mixture until motor runs smoothly at its highest speed.

To make low speed adjustment, slowly move speed control lever toward SLOW position; then adjust the low speed knob (5) by slowly turning clockwise or counterclockwise until motor runs smoothly at its slowest speed.

It may be necessary to again slightly readjust high speed knob after the low speed knob is properly adjusted.

Model 5522 Standard length shaft
Model 5523 5 in. longer shaft
Horsepower (O.B.C. certified) 5.5 at 4000 rpm
Operating range
Number of cylinders Two
Bore and stroke 1-15/16 x 1-1/2 in.
Type 2-cycle alternate firing
Piston displacement 8.84 cubic in.
Propeller gear ratio
Propeller 8" dia x 7-1/4" pitch, 2-blade
Cooling Combination positive displacement and
centrifugal pump, thermostat control
Ignition Flywheel magneto
Carburetor Automotive type, leaf valves
Control Twist-grip, synchronized
spark and throttle
Fuel tank capacity 6 gallon, suction-type tank
Gear shift control Forward, neutral, reverse
Weight (all standard
length models) 55.5 lbs. without tank (tank weighs 12 pounds net)

LUBRICATION AND FUEL INSTRUCTIONS

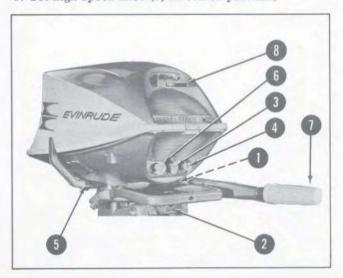
Type of gasoline	. Regular
Type of oil Outboard or	
automotive e Oil required per gallon of gasoline	
Gear lubrication O.M.C. Type "B"	

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel hose to plug-in connector on motor (1) and tank (connector nearest bulb at tank).
- Squeeze fuel line primer bulb several times until resistance is felt.
- 3. Set high speed knob (3) at center position.



FISHERMAN DATA BULLETIN



- 4. Pull choke knob (4) out the full travel.
- 5. Place gear shift lever (5) at neutral position.
- 6. Place speed control (7) at START position.
- 7. Set tilt-up lock (2) in LOCK position.
- 8. Pull starting handle (8) slowly until starter engages, then pull forcibly. Repeat until motor starts.
- 9. After motor starts, allow to run until motor warms up; then push in choke knob and move gear shift lever to forward position. Turn speed control towards FAST and adjust high speed knob to best running position. Then retard speed control to SLOW, and adjust slow speed knob (6).
- 10. To control speed, move speed control towards SLOW position to decrease speed and advance towards FAST position to increase speed.
- 11. To stop engine move speed control towards SLOW as far as it will go.

CAUTION

Speed control must always be in "SHIFT" or "SLOW" position before gear shift lever can be moved to FORWARD, NEUTRAL or RE-VERSE. DO NOT FORCE.

Model 10023 Horsepower (O.B.C. operating range Type Number of cyclinders Bore and stroke Piston displacement . Propeller gear ratio Propeller . 8-1/4	Standard length shaft 5 in. longer shaft certified) 10 at 4500 rpm 4000-5000 2 cycle alternate firing Two 2-3/8 x 1-7/8 in. 16.6 cubic in. 13:23 in. dia. 8-1/2 in. pitch, 3-blade Centri-matic (combination positive displacement and centrifu-
Carburetor . Float Speed control Fuel tank capacity Starter Gear shift control	gal pump), thermostat control Flywheel magneto feed auto type with control dials Twist-grip synchronized throttle and spark 6 gal. suction-type tank . Eas-A-Matic, self re-winding Forward, neutral, reverse 67 lbs without tank (tank weighs 12 lbs. net)

LUBRICATION AND FUEL INSTRUCTIONS

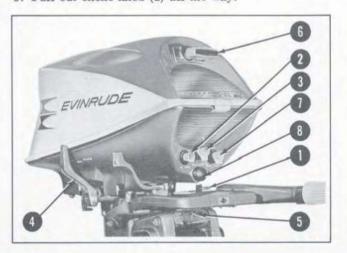
DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on Zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket.

STARTING AND OPERATING INSTRUCTIONS

- Connect fuel hose to plug-in connector on motor
 and tank (connector nearest bulb at tank).
- Squeeze fuel line primer bulb several times until resistance is felt.
- 3. Pull out choke knob (2) all the way.







- 4. Turn high speed knob (3) to center position. To start motor in temperature below 40° F. turn high speed knob 1/4 turn to the left (counterclockwise).
- 5. Place throttle control on steering handle in "Shifting Range".
- 6. Place gear shift lever (4) at NEUTRAL position. ALWAYS START MOTOR IN NEUTRAL.
- 7. Advance throttle control toward START until it stops.
- 8. Set Trim-Lok (5) in LOCK position (long slot).
- 9. Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 10. After motor starts, push in choke knob (2) slowly. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (4).

IMPORTANT

Throttle control must always be placed at START or slower position before gear shift lever can be moved to FORWARD, NEUTRAL or REVERSE. DO NOT FORCE LEVER.

11. With gear shift in FORWARD only, turn throttle control towards FAST and slowly turn high speed knob (3) either way until motor runs smoothly.

Model 15034 Standard length shaft Model 15035 5 in, longer shaft
Horsepower (O.B.C. certified) 18 at 4500 rpm
Operating range 4000-5000
Type 2 cycle alternate firing
Number of cylinders Two
Bore and stroke $2-1/2 \times 2-1/4$ in.
Piston displacement 22.0 cubic in.
Propeller gear ratio 12:21
Propeller 9-1/4 in. dia. x 11 in. pitch, 3-blade
Cooling Centri-matic (combination positive displacement and centrifugal pump) Thermostat control

Ignition Flywheel magneto Carburetor . Float feed auto type with control dials Speed control Twist-grip synchronized throttle and spark

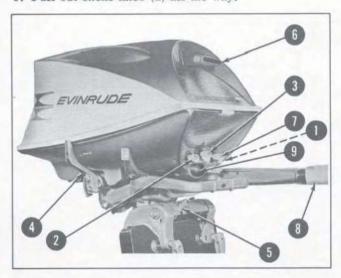
LUBRICATION AND FUEL INSTRUCTIONS

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season. DO NOT USE GREASE.

GREASING: A good grade waterproof grease on Zerk type fittings located on gear shift lever shaft and on starboard side of swivel bracket.

STARTING AND OPERATING INSTRUCTIONS

- Connect fuel hose to plug-in connector on motor
 and tank (connector nearest bulb at tank).
- 2. Squeeze fuel line primer bulb several times until resistance is felt.
- 3. Pull out choke knob (2) all the way.







- 4. Turn high speed knob (3) to center position. To start motor in temperature below 40° F, turn high speed knob 1/4 turn to the left (counterclockwise).
- 5. Place throttle control (8) in "Shifting Range".
- 6. Place gear shift lever (4) at NEUTRAL position. ALWAYS START MOTOR IN NEUTRAL.
- 7. Advance throttle control (8) toward START until it stops.
- 8. Set Trim-Lok (5) in LOCK position (long slot).
- 9. Pull starter handle (6) slowly until starter engages, then pull forcibly. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 10. After motor starts, push in choke knob (2) slowly. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (4).

IMPORTANT

Throttle control must always be placed at START or slower position before gear shift lever can be moved to FORWARD, NEUTRAL or REVERSE. DO NOT FORCE LEVER.

11. With gear shift in FORWARD only, turn throttle control toward FAST and slowly turn high speed knob (3) either way until motor runs smoothly.

Model 35022 Standard length shaf	
Model 35023 5 in longer shaft Horsepower (O.B.C. certified) 40 at 4500 rpm	-
Operating range	1
Tyme	
Type 2 cycle alternate firing	
Number of cylinders Two	3
Bore and stroke 3-3/16 in. x 2-3/4 in	*
Piston displacement 43.9 cubic in	
Propeller gear ratio	L
Propeller 3 blade, 10-3/8 dia. x 14 pitcl	1
Alternate Service . 10-3/8 x 13-1/4, 10-3/8 x 12-1/2	,
Propellers 10-3/8 x 11-1/2	
Cooling Recirculating thermostatic contro	1
Ignition Flywheel magneto	0
Carburetor Float feed - with low speed ad-	-
justment, spring loaded choke	
Speed control Knob on steering bracke	t
or remote control	
Fuel tank capacity 6 gal. suction type tank	ζ
Starter Simplex self rewinding	2
Gear shift control Forward - neutral - reverse	9
Weight (standard length) 131 pounds without tank	K
(weight 12 lbs. net)	

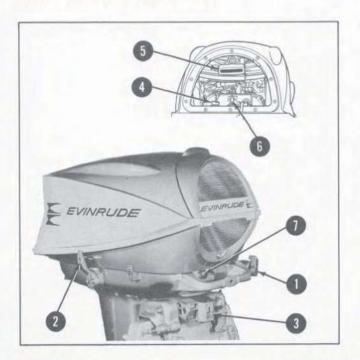
LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline	Regular
Type of oil	SAE 30 outboard or regular
	automotive engine oil
Oil required per gallon of	gasoline 1/3 pint
Gear lubrication	O.M.C. Type "B" lubricant

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on the five Zerk type fittings for the gear shift lever shaft, swivel bracket, and speed control.



BIG TWIN



STARTING AND OPERATING INSTRUCTIONS

- 1. Connect fuel hose to plug-in connector on motor and tank (connector nearest bulb at tank).
- 2. Squeeze primer bulb several times until resistance is felt.
- 3. Place speed control (1) in "Shifting Range".
- 4. Place gear shift lever (2) in NEUTRAL position.
- 5. Move speed control (1) toward FAST position until it stops.
- 6. Set Trim-Lok (3) in LOCK position (long slot).
- 7. Pull out choke lever (4) all the way.
- 8. Pull starter handle (5) slowly until starter engages, then pull forcibly. Repeat until motor starts. Allow starter cord to rewind before releasing handle.
- 9. Push choke lever in slowly.
- 10. After motor has warmed up, retard speed control to shifting range. The motor may be idled in NEUTRAL or shifted to FORWARD or REVERSE as desired by moving the gear shift lever (2). Snap shift lever with a quick action.

IMPORTANT

Speed control must always be placed at START or slower position before gear shift lever can be moved to FORWARD or NEUTRAL or RE-VERSE. DO NOT FORCE LEVER.

Model 35524 Standard length shaft Model 35525 5 in. longer shaft Horsepower (O.B.C. certified) 40 at 4500 rpm
Operating range 4000-5000
Type 2 cycle alternate firing Number of cylinders Two
Bore and stroke 3-3/16 in. x 2-3/4 in.
Piston displacement
Propeller 3 blade 10-3/8 dia. x 14 pitch Alternate Service
Propellers10-3/8 x 13-1/4, 10-3/8 x 12-1/2, 10-3/8 x 11-1/2
Cooling Recirculating thermostatic control Ignition Flywheel magneto Carburetor . Float feed - with low speed adjustment

Ignition Flywheel magneto Carburetor . Float feed - with low speed adjustment Speed control Knob on steering bracket or Remote Control

Fuel tank capacity 6 gal. suction-type tank

Fuel tank capacity..... 6 gal. suction-type tank Starter..... Electric, Simplex self rewinding Gear shift control... Forward - neutral - reverse Weight (standard length)... 143 pounds without tank (weight 12 pounds net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline	Regular
	SAE 30 outboard or regular automotive engine oil
	gasoline 1/3 pint O.M.C. Type "B" lubricant

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: A good grade waterproof grease on the five Zerk type fittings for the gear shift lever shaft, swivel bracket, and speed control.

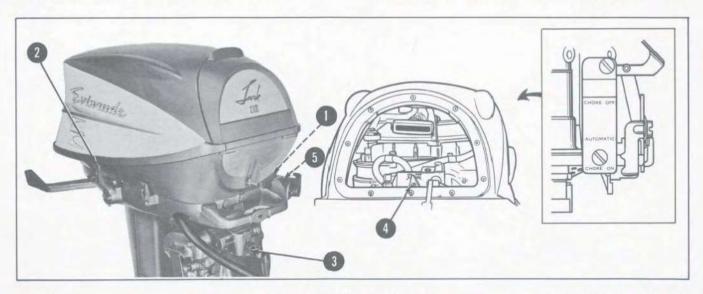
STARTING AND OPERATING INSTRUCTIONS

 Make necessary electrical connections per instructions. Tighten connections securely.

LARK Electric



- Connect fuel hose to plug-in connector on motor
 and tank (connector nearest bulb at tank).
- Fuel tank vents automatically when fuel line is attached to tank.
- 4. Squeeze primer bulb on fuel line several times until pressure on bulb increases, then stop.
- 5. Place speed control in "shifting range".
- 6. Place gear shift lever (2) in NEUTRAL position.



STARFLITE

DATA BULLETIN

SPECIFICATIONS

Model 50524 Standard length shaft
Model 50525 5 in. longer shaft
Horsepower (O.B.C. certified) 75 at 4500 rpm
Operating range 4000-5000
Type V-type, 90° firing
Number of cylinders Four
Bore and stroke $\dots 3-3/8$ in. $x 2-1/2$ in.
Piston displacement 89.5 cubic in.
Propeller gear ratio 20:23
Propeller 3 blade 10 dia. x 11 pitch
Alternate Service Propellers

10 in. x 12 in., 10-1/4 in. x 10 in.

Cooling Recirculating thermostatic control
Ignition . . . Automotive type magneto and distributor
Carburetor Twin barrel, down draft, float

feed, low speed adjustment, automatic spring loaded choke

Throttle control..... Manual or remote control
Fuel tank capacity 6 gal. suction-type tank
Starter Electric and Eas-A-Matic rewinding
Gear shift control ... Forward - Neutral - Reverse
Weight (standard length) 220 lbs. without tank
(12 lbs. net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline Regular Type of oil SAE 30 outboard or regular automotive engine oil

Oil required per gallon of gasoline 1/3 pint Gear lubrication O.M.C. Type "B" lubricant

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: Use a good grade waterproof grease on all Zerk fittings.

STARTING AND OPERATING INSTRUCTIONS

- 1. Make necessary electrical connections per instructions. Tighten connections securely.
- 2. Connect fuel line to tank and motor. IMPORTANT: Fuel connector nearest to primer bulb must be con-

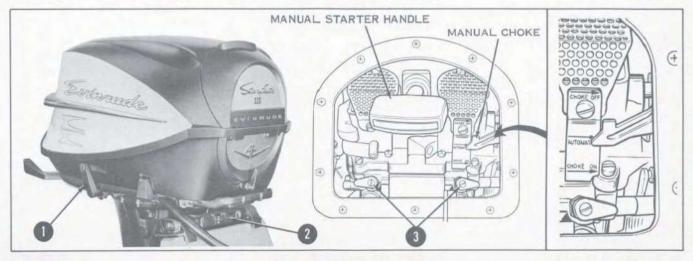


nected to tank. Squeeze primer bulb several times until pressure required to squeeze bulb increases.

- 3. Place speed control in shifting range.
- 4. Move gear shift lever (1) to NEUTRAL position.
- 5. Advance speed control to START position (against stop).
- 6. Set Trim-Lok (2) in LOCK position.

CAUTION

PLACE TRIM-LOK IN RELEASE POSITION ONLY WHEN OPERATING IN SHALLOW WATERS.



Model 50926 Standard length shaft
Model 50927 5 in. longer shaft
Horsepower (O.B.C. certified) 75 at 4500 rpm
Operating range 4000-5000
Type V-type, 90° firing
Number of cylinders Four
Bore and stroke $\dots 3-3/8$ in. $x 2-1/2$ in.
Piston displacement 89.5 cubic in.
Propeller gear ratio 20:23
Propeller 3 blade 10 dia. x 11 pitch
Alternate Service Propellers
10 in. x 12 in. 10-1/4 in. x 10 in.

Cooling Recirculating thermostatic control Ignition . . . Automotive type Battery Ignition System Carburetor Twin barrel, down draft, float feed, low speed adjustment, automatic spring loaded choke

Throttle control.... Manual or remote control
Fuel tank capacity 6 gal. suction-type tank
Starter.... Electric and Battery Ignition System
Gear shift control... Forward - Neutral - Reverse
Weight (standard length) 240 lbs. without tank
(12 lbs. net)

LUBRICATION AND FUEL INSTRUCTIONS

Type of gasoline Reg	
Type of oil SAE 30 outboard or reg	
automotive engine oil	
Oil required per gallon of gasoline 1/3	pint
Gear lubrication O.M.C. Type "B" lubr	icant

DO NOT USE GREASE IN GEAR CASE

Check lubricant in gear case after first five hours of operation, then after each 50 hours. Drain and refill housing at end of season.

GREASING: Use a good grade waterproof grease on all Zerk fittings.

STARTING AND OPERATING INSTRUCTIONS

- 1. Make necessary electrical connections per instructions. Tighten connections securely.
- 2. Connect fuel line to tank and motor. IMPORTANT: Fuel connector nearest to primer bulb must be con-

STARFLITE UNI-CHARGER DATA BULLETIN



nected to tank. Squeeze primer bulb several times until pressure required to squeeze bulb increases.

- 3. Place speed control in shifting range.
- 4. Move gear shift lever (1) to NEUTRAL position.
- 5. Advance speed control to START position (against stop).
- 6. Set Trim-Lok (2) in LOCK position.

CAUTION

PLACE TRIM-LOK IN RELEASE POSITION ONLY WHEN OPERATING IN SHALLOW WATERS.

