SPECIFICATIONS

Model Numbers	9622 - Standard length (15" transom) 9623 - 5" longer (20"	Propeller drive	Part No. 307949 3/16" x 1-25/64" stainless steel
*Horsepower	transom) 9-1/2 hp at 4500 rpm	Propeller	3 Blade, 8-1/4" dia. x 8-1/2" Pitch
(O.B.C certified)		Speed control	On steering handle, synchro- nized throttle and spark
Full throttle operating range	4000 to 5000 rpm	Gear shift control	Forward, neutral, & reverse
Engine type	2 cylinder, 2 cycle		
Bore and stroke	2-5/16" bore x 1-13/16" stroke	Weight	Model 9622 - 60 lbs Model 9623 - 61 lbs (without fuel tank) (fuel tank weight 12 pounds net)
Piston displace- ment	15.2 cubic inches		weight 12 pounds not/
D: 1 1 - /9		Fuel capacity	6 gallons, suction type tank
Piston ring sets (3 standard .020" oversize	Part No. 379360 Part No. 379373	Starter	Manual - self rewind
.040" oversize	Part No. 379371	Ignition	Flywheel magneto
Diameter of ring	2.3125" (standard)	Spark plug	AC-M42K, Champion J4J, Auto- Lite A21X - 14mm
Width of ring	.0935''0925''	Spark plug gap	.030 inch
Lbs. compression recommended when compressed Piston less rings	3 to 5 lbs.	Spark plug torque	20 - 20-1/2 foot-pounds
standard .020" oversize .040" oversize	Part No. 379134 Part No. 379372 Part No. 379369	Breaker point gap	.020 inch
Crankshaft size top journal center journal	.8125''8120'' .8118''8113''	Condenser capacity	.1822 mfd.
bottom journal	.8125''8120''	Carburetion	Float feed, low-speed adjust- ment and manual choke
Connecting rod crank pin	.8118''8113''	Float level setting	Parallel with face of casting
Cooling system	Thermostatically controlled	Carburetor orifice plug	Hole size 048"
Propeller gear ratio	13:23	Inlet needle seat	.065''062". Use a #52 drill as gage.
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^{*}Horsepower established at sea level. Allow 2% reduction per 1000' above sea level.

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