SPECIFICATIONS

Model Numbers	9822 - Standard length (15" transom) 9823 - 5" longer (20"	Speed contro	nized t		ing handle, synchro- hrottle and spark , neutral, & reverse		
	transom)	Gear shift control	Fo	rward,	neutral, &	reverse	
Horsepower (O.B.C	C						
certified)		Weight		Model 9822 - 60 lbs			
Full throttle operating range	4000 to 5000 rpm		(wi	Model 9823 - 61 lbs (without fuel tank) (fuel tank weight 11 pounds net)			
Tank test with test wheel	4400 rpm	Fuel canacity	Fuel capacity 6 gallons, suction type tank				
Engine type	2 cylinder, 2 cycle alternate firing	Starter		Manual - self rewind			
Bore and stroke	2-5/16" bore x 1-13/16" stroke	Ignition	Fl	Flywheel mag		agneto	
Piston displace-	15.2 cubic inches						
ment		Spark plug	AC-M42K, Champ Lite A21X - 14m				
Piston ring sets (3 standard	Part No. 379360						
.020" oversize	Part No. 379373 Part No. 379371	Spark plug g					
Diameter of ring	2.3125" (standard)	Spark plug torque	10	17-1/2 - 20-1/2 foot-pounds			
Width of ring	.0935''0925''	torque					
Lbs. compression recommended	3 to 5 lbs.	Breaker poir gap	nt .02	.020 inch			
when compressed			De		E00201		
Piston less rings standard	Part No. 379134	Condenser		Part Number 580321 .1822 mfd.			
.020" oversize	Part No. 379372	Capacity		26 1	mu.		
.040" oversize	Part No. 379369						
		Part No. 580	416 Coil '	Test Sp	ecification	S	
Crankshaft size							
top journal	.8125''8120''	Old Stevens Tester					
center journal bottom journal	.8118"8113" .8125"8120"			Index Reading			
bottom journar	.01250120	Switch					
Connecting rod crank pin	.8118"8113"	A		2.0 - 2.5			
Cooling system	Centri-matic (combination positive displacement &	New Stevens Tester Model No. M.A75					
	centrifugal pump) ther- mostatically controlled	Switch		Index Adjustment			
Carburetion	Float feed, low-speed adjust- ment and manual choke	A	24		24		
Float level setting	Parallel with face of casting	Merc-O-Tro	Merc-O-Tronic				
Carburetor orifice plug	Hole size048". Use a #56 drill as gage.	Operating	Resi	Primary Secondary Resistance Continuity			
Inlet needle seat	.053"050". Use a #55 drill as gage.	Amperage		in Max. Min Max.			
Propeller gear ratio	13:23		1.7 .46 30 - 40				
	D 1 31 000010	Graham Test	ter Model	51			
Propeller drive pin	Part No. 307949 3/16" x 1-25/64" stainless	Manimum	Maximum		Minimum	Com	
	steel		Maximum Primary	Coil Index	Minimum Coil Test	Gap Index	
Propeller	3 Blade, 8-1/4" dia. x	4000	1.2	75	33	75	
	8-1/2" Pitch						

*Horsepower established at sea level. Allow 2% reduction per 1000' above sea level.

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