SPECIFICATIONS

Model Numbers		Weight	Model 85852 - 23	
85852 85853 85892 85893	Manual Shift, Standard length Manual Shift, 5" longer Electric Shift, Standard length Electric Shift, 5" longer	(without fuel tank)	Model 85853 - 23 Model 85892 - 24 Model 85893 - 24 (Fuel tank weigh net)	40-1/2 pounds 46 pounds
*Horsepower (O.B.C	85 hp at 5000 rpm	Fuel capacity	6 gallons, suctio	The W
certified)		Electrical system	Alternating curr	ent generator
Full throttle operating range	4000 to 5000 rpm (5500 under Limited Conditions)	Starter	Electric and emergency rope Maximum 140 amp CD Electronic Ignition System with Breaker Points	
Tank test with with test wheel	4700 R.P.M.	Starter amp draw when cranking		
Engine type	90° V-type, 4 cylinder, 2 cycle	Ignition		
Bore and stroke	3-3/8" bore x 2-1/2" stroke	Spark plug	Champion L19V	
Piston displace-	89.5 cubic inches	Spark plug torque	17-1/2 - 20-1/2 foot-pounds	
ment Piston ring sets (3 per set)		Breaker point gap	.010 inch	
standard .020" oversize .040" oversize	Part Number 380110 Part Number 380111 Part Number 380112	Carburetion	Twin barrel, down draft, float feed, low-speed adjust- ment, automatic thermo electric choke	
Diameter of ring	3.375 in. (standard)	Float level		tor gover and
Width of ring -	.09350925 in.	setting	Remove carburetor cover and turn upside down, so that weight of float closes float needle. With float arms straight, float should be para lel with face of casting (approx	
Lbs. compression recommended when compressed	9.7 to 13.7 lbs.	A A NIII		
Piston less rings standard	Part Number 380569		mately 1/4" fro	om casting).
.020" oversize	Part Number 378814 Part Number 378815	Carburetor orifice plug	Hole size .064"	
Crankshaft size		Inlet needle seat	.081" to .084". I	Jse a #45 drill
top journal center journal	1.2658 - 1.2653 in. 1.3752 - 1.3748 in.	as gage Part No. 580688 Coil Test Specifications -		
bottom journal	1.1815 - 1.1810 in.	New Stevens Tester Model No. M.A 75		
Connecting rod crank pin	1,1828 - 1,1823			
Cooling system	Thermostatically controlled recirculating system			
Propeller gear ratio	20:23	Merc-O-Tronic with Capacitor Discharge Adapter Model 55-980		
Propeller drive pin - standard	Part #307217, 9/32" x 2-5/32", stainless steel			
Propeller standard	10-1/4" diameter x 10" pitch	Operating Amperage Min Max.	Primary Resistance Min Max.	Secondary Continuity Min Max
Propeller options	9-1/2" diameter x 10" pitch	.8 - 1.2		22.5 - 25.0
	10" diameter x 9-1/4" pitch 10" diameter x 11" pitch	Graham Tester Model 51 Suggested test specifications for Coil #580688		
3	10" diameter x 12" pitch			
Speed control	Remote control only	Secondary Continuity 3,000 ohms max.		
Gear shift control	Forward, neutral, and re- verse - Speedifour - Manual	Primary Continuity Coil Index Coil Test (Normal) Coil Test (Amplified) Gap Index 1.2 ohms max. 60 9 minimum 80 minimum 50 maximum		
	or remote control			
	Starflite - Selectric push-			

^{*}Horsepower established at sea level. Allow 2% reduction per 1000' above sea level.