SPECIFICATIONS

| Model Numbers | 33902 - Standard length (15" transom) | Propeller drive pin | Part Number 304575, 1/4" x 1-15/32" stainless steel 3 blade, 10-1/2" dia. x 12" pitch 3 blade, 10-3/8" dia. x 11-1/2" | | |
|---|--|---|--|-----------|--|
| | 33903-5" longer (20" transom) 33952 - Standard length | Propeller | | | |
| | (15'' transom) | | | | |
| Horsepower (O''B''C''- | 33953-5" longer (20" transom) 33 hp at 4500 rpm | options | pitch 3 blade, 10-3/8" dia. x 14" pitch 3 blade, 10-3/8" dia. x 13-1/4" pitch | | |
| certified) Full throttle | 4000 to 5000 rpm | Speed control | Knob on steering bracket or re- mote control. Synchronized throttle and spark | | |
| operating range | | Gear shift | Forward, neutral, and reverse | | |
| Tank test with test wheel | 4400 rpm | control Weight | Model 33902 - 130 lbs. | | |
| Engine type | 2 cyl., 2 cycle, alternate firing | (without fuel tank) | Model 33903 - 133-1/2 lbs. Model 33952 - 140 lbs. Model 33953 - 144 lbs. | | |
| Bore and stroke | 3-1/16" bore x 2-3/4" stroke | Fuel capacity | (Fuel tank weight 11 pounds net) 6 gallons, suction type tank | | |
| Piston displace- | 40.5 cubic inches | | | | |
| ment | | Starter | Ski-Twin - Simplex self-winding Ski-Twin Electric - Electric | | |
| Piston ring sets (3 per set) standard Part Number 378436 | | Ignition | Flywheel magneto | | |
| .020" oversize .040" oversize | Part Number 378437 Part Number 378438 | Spark plug | AC-M42K, Champion J4J, Auto- Lite A21X - 14mm | | |
| Diameter of ring | 3.0625 in. (standard) | Spark plug gap | .030 inch | | |
| Width of ring | .09350925 in. | Spark plug torque 17-1/2 - 20-1/2 foot-pounds | | | |
| Lbs. compression 6 to 9 lbs. | | Breaker point Gap .020 inch | | | |
| recommended when compressed | | Condenser Capacity | Part Number 580422 .25 - 29 Mfd. | | |
| Piston less rings standard Part Number 380566 | | Part No. 580416 Coil Test Specifications | | | |
| .020" oversize | Part Number 380557 Part Number 380558 | Old Stevens Tester | | | |
| Crankshaft size | | Switch | Index Reading | | |
| top journal | 1.2500 - 1.2495 | А | 2.0 - 2.5 | | |
| center journal bottom journal | 1.0009995 1.0009995 | New Stevens Test | er Model No. M.A75 | | |
| Connecting rod crank pin | 1.1828 - 1.1823 in. | Switch | Index Adjustment 24 | | |
| orank pur | | A | | | |
| Carburetion | Single barrel, float feed, high- and low-speed adjustments, manual choke or electric choke | Merc-O-Tronic | | | |
| Float level setting | Flush with rim of casting | Operating | Primary Secondary Resistance Continuity | | |
| Inlet needle seat | .065062 | Amperage | Min. Max. | Min. Max. | |
| | Use #52 drill as gage | 1.6 | .4555 30 - 45 | | |
| Cooling system | Centri-matic (combination positive displacement and | Graham Tester Model 51 | | | |
| | centrifugal pump) | | Maximum Maximum Coil Minimum Gap Secondary Primary Index Coil Test Index | | |
| Propeller gear ratio | 12:21 | | | | |
| Tatio | | 4000 1.2 | 75 33 | 3 75 | |
| | | | | | |

*Horsepower established at sea level. Allow 2% reduction per 1000' above sea level.

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