SPECIFICATIONS

Model	4106 (Lightwin, weedless, gearcase)	Propeller g				28 Lightwin 25 Yachtwin		
	4136 (Yachtwin, standard gearcase)	Propeller of pin		Part Number 203230 1/8" x 13/16" stainless steel				
*Horsepower (B.I.A certified)	4 hp at 4500 rpm	Propeller		Yachtwin - Standard - 8" diameter x 5-1/2" pitch, 3 blade Optional - 8" x 4-1/2", 3 blade				
Full throttle oprange	4000 to 5000 rpm	m		Lightwin - 6-3/8" diameter x 5-1/2" pitch, 3 blades				
Test tank rpm	4200 rpm	Speed contr		Single lever, synchronized throttle and spark				
with test wheel	Part Number 316021 for 4106 Part Number 316960 for 4136	Weight		4106 Model - 35 lbs. 4136 Model - 35 lbs.				
Engine type	2-cylinder, 2 cycle	Hi Lift vacu fuel syste		3 gal. tank and plug in hose				
	alternate firing	Fuel capaci	ty 3	3 gallons				
Bore and stroke	1-9/16" bore x 1-3/8" stroke	Starter	Ea	Eas-A-Matic, self-rewinding				
Piston displace-	5.28 cubic inches	Ignition		Flywheel magneto				
Piston ring sets (2 per set) standard Part Number 383920 .030" oversize Part Number 384312		Spark plug	- 14mm					
Diameter of ring	1.563 in. (standard)	Spark plug		.030 inch				
Width of ring	.06250615 in.	Spark plug		17-1/2 - 20-1/2 foot-pounds				
Lbs. compression recommended when com- pressed	1.3 to 2.8 lbs.	Condenser Capacity	COIL SPECIFICATIONS					
Piston less rings standard	Part Number 384651 Part Number 384666	Part No. 580416 Coil Test Specifications: Old Stevens Tester						
.030" oversize		Swite	h	Index Reading				
Crankshaft size		A		2.0 - 2.5				
top journal center journal	.75207515 in. .68546849 in.	New Steven	New Stevens Tester Model No. M.A75					
bottom journal	.68546849 in.	Switch		Index Adjustment				
Connecting rod crank pin	.62556250 in.	A		22				
Carburetion	Single barrel float feed, with high and low-speed adjust- ments manual choke	Merc-O-Tr Operatin	g Pi Res	Resistance C		econdary Continuity		
Float level setting	Flush with casting	Amperag				Min. Max.		
inlet needle seat	.053050 Use a #55 drill as gage.		1.4 .4555 35 - 45 Graham Tester Model 51					
Cooling system	Centri-matic (combination positive displacement and	Maximum Secondary	Maximum Primary	Coil Index	Minimum Coil Test	Gap Index		
	centrifugal pump).	5500	1.2	75	33	70		
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*Horsepower established at sea level. Allow 2% reduction per 1000' above sea level.

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