## NOTE

The recommended full power operating range for your outboard motor is from 4500 - 5500 R.P.M. In order to get the best performance from your outboard the upper end of this range, from 5000 - 5500 R.P.M., is the engine speed to use in selecting the proper propeller. The R.P.M. should be measured with your expected average load in the boat.

## WATERC

## **SPECIFICATIONS**

| SI ECIFICATIONS   |  |
|---|--|
| Model Numbers   | · · · · · · · · · · · · 70572 (standard length)  |
|   | 70573 (5" longer)  |
| *Horsepower (B.I.Acertified) .  | · · · · · · · · 70 hp at 5000 rpm  |
| Tank test with test wheel Part Nu   |  |
| Engine type   | 2 cycle, 3 cylinders in line   |
| Bore and stroke   |  |
| Piston displacement   |  |
| Piston ring sets (2 per set) standa   | ard Part Number 385807   |
| .020" oversize  | Part Number 385808   |
| .030" oversize  | Part Number 385809   |
| Diameter of ring  | 3.000 in. (standard)   |
| Width of ring   | Upper, .09000895 in.   |
| Piston ring lbs. compression reco   | Lower, .06250615 in. ommended when compressed Upper, 1.0 to  |
| Piston with rings   | 3.0 lbs. Lower, 4 to 8 lbs.  |
| Standard  | Part Number 385877   |
| .020" oversize  | Part Number 385878   |
| .030" oversize, without rings .   | · · · · · · · · Part Number 385873   |
| Crankshaft size   | est days a second of the secon |
| Top journal   | 1.4979 - 1.4974 in.  |
| Center journals   | 1.3752 - 1.3748 in.  |
| Bottom journal  | 1.1815 - 1.1810 in.  |
| Connecting rod crank pin  | 1.1828 - 1.1823 in.  |
| Carburetion   | 3 carburetors - Float feed.  |
| Float level getting Persons   | Manual lever and remote control choke  |
| closes needle: float should now   | float bowl, turn it upside down so weight of float<br>be parallel to and 1/16" above surface of gasket   |
| Carburetor orifice plug (high spee  | d) Part Number 319907 - Hole size .061"  |
| Carburetor orifice plug (low speed  | d) Part Number 317473 - Hole size .030"1   |
| Carburetor idle restriction plug.   | Part Number 320015 - Hole size .033"   |
| Inlet needle seat   |  |
|   |  |
| Cooling system P  | ressure and Thermostatically controlled system   |
| Propeller gear ratio  |  |
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| Propeller gear ratio  | (Aluminum) 3 blade, 13-1/4" dia. x 17" pitch(Aluminum) 3 blade, 14" dia. x 9" pitch (Aluminum) 3 blade, 14" dia. x 11" pitch   |
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\*Horsepower established at sealevel. Allow 2% reduction per 1000' above sealevel.