SERVICE BULLETIN REFERENCES

## CHAPTER I INTRODUCTION

#### **FOREWORD**

This Service Manual has been prepared to help you profitably service the new V-4 60 horsepower outboard motor. Although this motor is quite new in design, basic operation, servicing and repair is similar to the smaller single and two cylinder two-cycle outboard motors. Therefore the general information given in the service manual prepared for the other motors in our line will prove useful in servicing the 60 horsepower outboard motor.

Where essential, step-by-step procedures have been given. However, since different service men have different ways of doing things, in most cases the necessary information for accomplishing the work is given with essential details highlighted.

### ARRANGEMENT OF MANUAL

This manual is arranged in chapters as indicated in the Table of Contents. The manual is bound loose leaf so that as changes are made to the motor, supplements can be issued to this manual to bring it up to date. These supplementary pages can be inserted in the manual, either replacing present pages, or as new pages. Page numbers on supplementary pages indicate where the pages should be inserted. For example, all pages with 3- before the page number belong in Chapter Three. This same individual numbering for each chapter is used for illustrations.

#### SERVICING PROBLEMS

Always feel free to write regarding service problems which are troubling you. However, be sure to check the service manual for information before writing. Often we receive inquiries for information already fully covered in the service manual. When writing for information, be sure to give complete information, including motor model number and serial number.

Write to: Service Division
Gale Products
Galesburg, Illinois

# **CUSTOMER MODEL REFERENCE CHART**

The charts below list and identify customer model numbers with equivalent Gale model numbers.

## 1960 V-4 CUSTOMER MODELS

MOTOR	GALE	WARD SEA KING
60 H. P. Deluxe	60D-10B	
60 H. P. Deluxe Electric	60DE-10B 60DG-10B	GG-8850A GG-8929A

### 1961 V-4 CUSTOMER MODELS

MOTOR	GALE	WARD SEA KING
60 H. P. Deluxe	60D11B	
	60DL11B	-
	60D12B	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	60DL12B	AIS C
60 H. P. Deluxe Electric	60DE11B	GG-18746
	60DEL11B	GG-18747
	60DG11B	GG-18748
	60DGL11B	GG-18749
	60DE12B	GG-18746A
	60DEL12B	GG-18747A
	60DG12B	GG-18748A
	60DGL12B	GG-18749A

