SPECIFICATIONS

Model Numbers	40R72 - Standard length (15" transom)	Propeller options		3 blade, 10-3/8" dia. x 11-1/2" pitch 3 blade, 10-1/2" dia. x 12" pitch			
	40RL72 - 5" longer (20" transom) 40E72 - Standard length						
	(15" transom) 40EL72 - 5" longer (20" transom)			3 blade,	10-3/8" dia 11" dia. x 9	a. x 14" pitch 9" pitch	
Iorsepower (B.I.A. certified)	40 hp at 4500 rpm	Speed control		On steering handle - Manual start. Knob on steering			
Full throttle operating range	4000 to 5000 rpm		bracket or remote control Electric Start. Synchronize throttle and spark		nchronized		
Cank test with test wheel	4500 rpm Part Number 378566	Gear shift control		Forward, neutral, and reverse		and reverse	
Engine type	2 cyl., 2 cycle, alternate firing	Weight	ight Model 40R72 - 128 lbs.		lbs.		
Bore and stroke	3-3/16" bore x 2-3/4" stroke	(without fu tank)	el	Model 40RL72 - 131 lbs. Model 40E72 - 137 lbs. Model 40EL72 - 140 lbs. (Fuel tank weight 11 pounds no		1 lbs.	
Piston displace- ment	43.9 cubic inches						
Piston ring sets (2 p		Fuel capaci	ty	6 gallon	IS		
standard .030" oversize	Part Number 384699 Part Number 384718	Starter		40R72-40RL72 - Ready pull self-winding		eady pull	
Diameter of ring	3.1875 in. (standard			40E72-40EL72 - Electric			
Width of ring	Upper09000895 in. Lower06150625 in.		rter amperage draw hile cranking 120 AMP.				
Lbs. compression	Upper5 to 2.5 lbs.	Ignition		Flywheel magneto			
recommended when compressed	Lower - 4 to 8 lbs.	Spark plug		AC-M42K, Champion J4J, 14mn			
Piston less rings standard	Part Number 384692	Spark plug	gap	.030 ind	ch		
.030" oversize	Part Number 384715	Spark plug	ark plug torque		17-1/2 - 20-1/2 foot-pounds		
Crankshaft size Top journal Center journal	1.2500 - 1.2495 1.0009995	Breaker po	int	Gap .020 inch Part Number 580422 .25 - 29 Mfd.			
Bottom journal	1.0009995	Condenser Capacity				22	
Connecting rod crank pin	1.1828 - 1.1823 in.	Part No. 580416 Coil Test Specifications		s			
Carburetion	Single barrel, float feed, fixed high speed, adjustable low-	Old Stevens Tester					
	speed, manual or electric choke	Switch	1	In	dex Reading		
High speed orifice plug	Part Number 317183 Identification Number 67C Check small hole end with	A		2.0 - 2.5			
	23/64" drill	New Stevens Tester Model No. M.A75					
Float level setting	Flush with rim of casting	Switch		Index Adjustment			
Inlet needle seat	.065062 Use #52 drill as gage	A 22					
Cooling system	Vari-Volume (combination posi-	Merc-O-T	ronic	Deriv	0.007	Secondary	
Cooling System	tive displacement and centrif- ugal pump)	Operating Amperage			Primary Secondar Resistance Continuit Min. Max. Min. Ma		
Propeller gear ratio	12:21	1.4	rimper age		35 - 45		
Propeller drive	Part Number 304575, 1/4" x 1-15/32" stainless steel	Graham Tester Model 51 Maximum Maximum Coil Minimum Gap					
	3 blade, 10-1/2" dia. x 13" pitch	Secondary			Coil Test		
Propeller supplied with motor	o blaue, 10-1/2 ula. x 15 pitch	5500	1.2	75	33	70	

*Horsepower established at sea level. Allow 2% reduction per 1000' above sea level.

402 J

CLEARANCE CHART

POWER HEAD			
Piston ring gap .0	17 Max007 Min.	Propeller shaft in front gear bushing	.0020 Max0010 Min.
Piston ring groove .0 clearance, lower	040 Max0015 Min.		
		Rear reverse gear to rear bushing	.0020 Max0005 Min.
Piston pin to .00 piston - loose end	006 Max0001 Min.		
Cylinder and .00 piston	050 Max0030 Min.	Reverse gear bushing to propeller shaft	.0015 Max0005 Min.
Crankshaft end .0 play	11 Max003 Min.		.007 Max003 Min.
LOWER UNIT		at drive pin hole	
Driveshaft - Ro upper	bller	Propeller on shaft - above the shoulder	.0069 Max0034 Min.

TORQUE CHART

POWER HEAD		LOWER UNIT		
Flywheel nut	100 - 105 Foot-pounds	Side mounts - upper and	150 - 170 Inch-pounds (12 - 14 Foot-pounds)	
Connecting rod screw	348 - 372 Inch-pounds (29 - 31 Foot-pounds)	lower nuts		
Cylinder head	168 - 192 Inch-pounds	Front mount - upper nut	240 - 320 Inch-pounds (20 - 26 Foot-pounds)	
	150 - 170 Inch-pounds	Pilot shaft to steering bracket screws Slip Clutch Prope	120 - 140 Inch-pounds (10 - 12 Foot-pounds)	
center Electric starter through bolts	162 - 168 Inch-pounds 50 Inch-pounds	*Pull at propeller shaft for tilt up lower units	30 - 40 lbs.	
Spark plug	17-1/2 - 20-1/2 Foot-pounds	*Pull at propeller shaft to over-		
Starter housing screws	96 - 120 Inch-pounds (8 - 10 Foot-pounds)	come reverse lock	260 - 310 lbs.	
NOTE		STANDARD SCREWS		

When tightening two or more screws on the same part, DO NOT tighten screws completely, one at a time. To avoid distortion of the part, first tighten all screws together to one-third of specified torque, then to two-thirds of specified torque, then torque down completely.

NOTE: Re-check torque on cylinder head screws and spark plugs after motor has been run, has reached operating temperature, and motor has cooled comfortable to touch.

Inch-Pounds Foot-Pounds No. 6 7-10 15-22 No. 8 25-35 2-3 No. 10 No. 12 35-40 3-4 1/4" 5-7 60-80 5-16" 120-140 10-12 3/8" 220-240 18-20

*Standard length lower unit.