SPECIFICATIONS

Model	4W73 (weedless gearcase) 4R73 (standard	Propeller g ratio	Propeller gear ratio		17:28 4W73 Model 12:25 4R73 Model			
	gearcase)	Propeller drive		Part Number 316558 1/8" x 1.234" stainless steel				
*Horsepower (B.I.A certified)	4 hp at 4500 rpm	Propeller		4R73 Models - Standard - 7-1/2" dia x 6" pitch, 3 blade LEXAN				
Full throttle oprange Test tank rpm	4000 to 5000 rpm			4W73 Models - 6-1/4" diameter x 5-1/2" pitch, 3 blades				
with test wheel	Part Number 316021 for 4W73	Speed control		S	Single lever, synchronized throttle and spark			
	4550 rpm Part Number 317738 for 4R73	Weight				del - 34.0 lbs	el - 34.0 lbs.	
Engine type	2 cylinder, 2 cycle alternate firing	Hi Lift vacuum fuel system		3	3 gal. tank and plug in hose			
Bore and stroke	1-9/16" bore x 1-3/8" stroke	Fuel capacity		3 gallons				
Piston displace-	5.28 cubic inches	Starter			Swing-Arm, self-rewinding			
ment		Ignition	Ignition		Flywheel magneto			
Piston ring sets (2) standard	Part Number 383920	Spark plug Spark plug gap		I	AC-M44C, Champion J6J,			
.030" oversize	Part Number 384312				.030 inch			
Diameter of ring	1.563 in. (standard)	Spark plug torque		17-1/2 - 20-1/2 foot-pound				
Width of ring	.06250615 in.	Breaker point gap		.020 inch				
Lbs. compression recommended	1.3 to 2.8 lbs.	Condenser Capacity		Part Number 580321 .18 to .22 Mfd.				
when com- pressed	om-		COIL SPECIFICATIONS Part No. 580416 Coil Test Specifications:					
Piston and ring ass								
standard .030" oversize	Part Number 384651 Part Number 384666	Old Stevens Tester Switch			Index Reading			
		A		2.0 - 2.5				
Crankshaft size top journal	.75207515 in. .68546849 in. .68546849 in.							
center journal		New Stevens Tester Model No. M.A75						
bottom journal		Switch		Index Adjustment				
Connecting rod crank pin	.62556250 in.	A			22			
Carburetion	Single barrel float feed, with high and low-speed adjust- ments manual choke	Merc-O-Ti	Merc-O-Tronic		Primary Secondary			
		Operating Amperage		Primary Secondary Resistance Continuity Min. Max. Min. Max.				
Float level setting	Parallel with casting	1.7						
Inlet needle seat	.053050 Use a #55 drill as gage.							
Cooling system	Vari-volume (combination positive displacement and	Maximum Secondary	Maxim Prima		Coil Index	Minimum Coil Test	Max Gap Inde	
	centrifugal pump).	5500	1.2		75	33	75	

^{*}Horsepower established at sea level. Allow 2% reduction per 1000' above sea level.