

Models Covered in This Manual

Transom Assemblies

Model	Serial Number
MC 120R/140B/185R/488R/898R/228R/260R	6216687 – 6849289
MC 120MR/140MR/170MR/185MR/190MR/200MR/230MR/260MR/300 Tempest MR	6849290 – 0A471374
MC Alpha One/Alpha One SS	0A471375 and Above

Sterndrive Units

MC 120R-260R		
Original Ratio	Ratio If Serviced With 13:21 Gears	Serial Number
1.98:1	1.94:1	6237861-6854392
1.84:1	1.81:1	6225577-6862701
1.65:1	1.62:1	6268065-6810537
1.50:1	1.47:1	6229158-6847029
1.32:1	1.29:1	6231571-6663947

MC 120 MR - 300 TEMPEST MR		
Original Ratio	Ratio If Serviced With 13:28 Gears	Serial Number
1.98:1	1.94:1	6854393-0A476746
1.84:1	1.81:1	6862702-0A470164
1.65:1	1.62:1	6810538-0A475786
1.50:1	1.47:1	6847030-0A479506

MC ALPHA ONE / ALPHA ONE SS			
Original Ratio	Ratio If Serviced With 13:28 Gears	R.H. Serial Number	L.H. Serial Number
1.98:1	1.98:1	0A476747 and Above	0C881740 and Above
1.84:1	1.84:1	0A470165 and Above	0C884040 and Above
1.65:1	1.65:1	0A475787 and Above	0C881790 and Above
1.50:1	1.50:1	0A479507 and Above	0C852908 and Above
1.32:1	1.32:1	0A613927 and Above	
Alpha One SS 1.50:1/1.32:1	1.50/1.32:1	0A545004 and Above	

Sea Ray Sterndrive Units and Transom Assembly (Oyster White)

Original Ratio	Ratio If Serviced With 13:21 Gears	Serial Number
1.98:1		0B803866-0C348031
1.84:1		0B800854-0C343526
1.50:1		0B796473-0C340666
1.32:1		0B804807-0C340030
Transom Assembly		0B815811-0C340333

When making repairs to Sea Ray (Oyster White) sterndrives, follow procedures as outlined for corresponding MerCruiser models as shown in the cross-reference chart below.

Sea Ray	MerCruiser
3.0L	3.0L Alpha One
4.3L2	4.3L Alpha One
4.3L4	4.3LX Alpha One
5.7L	5.7L Alpha One
SRX 5.7L	350 Magnum Alpha One
SRX 7.4L	454 Magnum Alpha One

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