

Models Covered in This Manual

MODEL	SERIAL NUMBER
VI SSM	OF615699 and Below
VI SSM	OF615700 and Above
VII SSM	ALL

Service Manual Outline

Stern Drive Units

SECTION 1 - IMPORTANT INFORMATION

- A - GENERAL INFORMATION
- B - MAINTENANCE
- C - TROUBLESHOOTING

SECTION 2 - REMOVAL AND INSTALLATION

- A - UPPER AND LOWER DRIVE
- B - TRANSOM ASSEMBLY

SECTION 3 - UPPER DRIVE

- A - UPPER DRIVE

SECTION 4 - LOWER DRIVE

- A - GEAR HOUSING-VI SSM
- B - GEAR HOUSING-VII SSM

SECTION 5 - TRANSOM

- A - TRANSOM ASSEMBLY

SECTION 6 - POWER TRIM

- A - OILDYNE TRIM PUMP