
Models Covered


Sterndrive

Models Covered	Serial Number
QSD 2.0 Sterndrive	88201000 and Above

Inboard

Models Covered	Serial Number
QSD 2.0 Inboard	88200000 and Above

Notice To Users Of This Manual

Throughout this publication, dangers, warnings, cautions, and notices, (accompanied by the International HAZARD Symbol ) are used to alert the mechanic to special instructions concerning a particular service or operation that may be hazardous if performed incorrectly or carelessly. These safety alerts follow ANSI standard Z535.6-2006 for product safety information in product manuals, instructions, and other collateral materials. **OBSERVE THEM CAREFULLY!**

These safety alerts alone cannot eliminate the hazards that they signal. Strict compliance to these special instructions when performing the service, plus common sense operation, are major accident prevention measures.

DANGER

Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

Indicates a situation which, if not avoided, could result in engine or major component failure.

IMPORTANT: Identifies information essential to the successful completion of the task.

NOTE: Indicates information that helps in the understanding of a particular step or action.

This manual has been written and published by the Service Department of Cummins MerCruiser Diesel to aid our dealers' mechanics and company service personnel when servicing the products described herein. We reserve the right to make changes to this manual without prior notification.

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