

## TABLE OF CONTENTS

	PAGE
ENGINE COVER .....	4
LOWER ENGINE COVER .....	5
IGNITION SYSTEM & ELECTRIC STARTER .....	6, 7
VRO® PUMP .....	8
CARBURETOR & LINKAGE .....	9
INTAKE MANIFOLD .....	10, 11
VRO® OIL TANK KIT .....	12
CRANKSHAFT & PISTON .....	13
CYLINDER & CRANKCASE .....	14, 15
MIDSECTION .....	16, 17
GEARCASE - STANDARD ROTATION .....	18, 19
GEARCASE - COUNTER ROTATION .....	20, 21
SELECTRIM®/TILT .....	22, 23
STEERING PUMP .....	24, 25
STEERING CYLINDER GROUP .....	26
VALVE BODY ASSEMBLY .....	27
TRANSOM BRACKET ASSEMBLY .....	28, 29

E.S. NO.	PAINT	SPRAY
1655	PRIMER	172757
1720	BLACK	330446
1730	CHARCOAL	395127
1766	SILVER GRAY	282988

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY  
 SPECIFY MODEL AND SERIAL NUMBER OF ENGINE WHEN ORDERING PARTS  
 ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER  
 PART NUMBERS NEW FOR THIS MODEL YEAR CAN BE IDENTIFIED  
 BY THE BOX SYMBOL ■ IN NAME OF PART COLUMN.