

Engine Specifications

1.8 Litre

Operation

Full Throttle Operating Range	5000 to 6000 RPM
Power	140 HP (104,4 kw)
Power Rated @	5500 RPM
Idle RPM in Gear	650 ±50 RPM
Test Wheel	OMC P/N 386246
Minimum Test Wheel RPM	5500 RPM
Weight:	515 lbs. (234 kg)

Powerhead

Displacement	110 cu. in. (1800 cm ³)
Bore	3.500 in. (88,9 mm)
Stroke	2.860 in. (72,6 mm)
Standard Bore *	3.4995-3.5005 in. (88,89-88,91 mm)
Crankshaft Dimensions:	
Top Journal	1.6199-1.6204 in. (41,15-41,16 mm)
Center Journal	2.1870-2.1875 in. (55,55-55,56 mm)
Bottom Journal	1.5747-1.5752 in. (40,00-40,01 mm)
Rod Crankpin	1.4995-1.5000 in. (38,09-38,10 mm)
Piston Diameter, Standard	3.4958-3.4968 in. (88,79-88,82 mm)
Piston Ring End Gap, Both	0.019-0.031 in. (0,48-0,79 mm)
Piston Ring Groove Side Clearance, Lower	0.004 in. maximum (0,10 mm maximum)

* To bore oversize, add piston oversize dimension to standard bore.