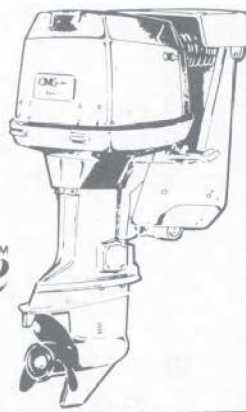


# OMC Sea Drive™




## 2.5 & 2.6 Litre V.6 Propulsion Unit


Models: 1AALCN, 1ABLCN, 1AAXCN, 1ABXCN

### Installation Instructions

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- S** These instructions will alert you to certain  
**a** things you should do very carefully. If you  
**f** don't, you could  
**e** • hurt yourself, or bystanders  
**t** • hurt boat operator, passengers  
**y** • damage the machinery

The symbol, , appears next to information important to prevent you and others from being hurt.

The symbol, , appears next to information important to keep machinery from being damaged.

#### Preface

Before beginning assembly of propulsion unit to transom brackets on boat, read these instructions and lay out the hardware kits to become more familiar with assembly parts and procedures.

#### Safety Warning

Use only parts supplies in kits for assembly of this unit. Parts of lesser quality, material and/or strength may cause failure of unit and injury.

#### Preparation and Installation

Remove shipping wraps and ties from transom brackets. Leave an amount of packing material between steering cylinder and transom brackets to prevent damage to the finish.

1. Remove motor cover from propulsion unit by unlatching front cover latch and two rear latches. Lift front cover upward until hook at top clears slot in rear cover and remove front cover. Remove rear motor cover.
2. Attach Special Tool P/N 307636 Body to flywheel using the screws (P/N 309492) and washers (P/N 307640). These parts are included in Special Tool P/N 378103 Universal Puller Kit. Install Special Tool P/N 321537 Lifting Eye into Universal Puller Body. Use Lifting Eye to support and raise propulsion unit.

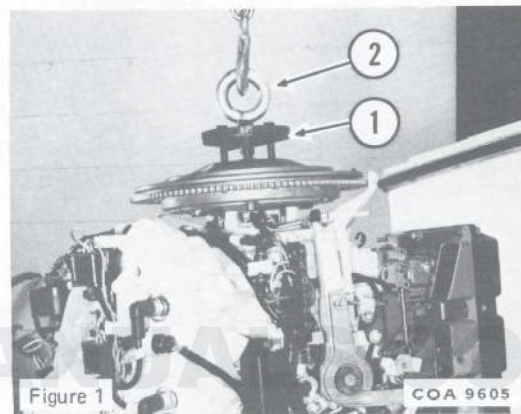


Figure 1

1. Items from Universal Puller Kit
2. Lifting Eye

3. With propulsion unit suspended from hoist, remove screws holding wooden support braces to swivel bracket.

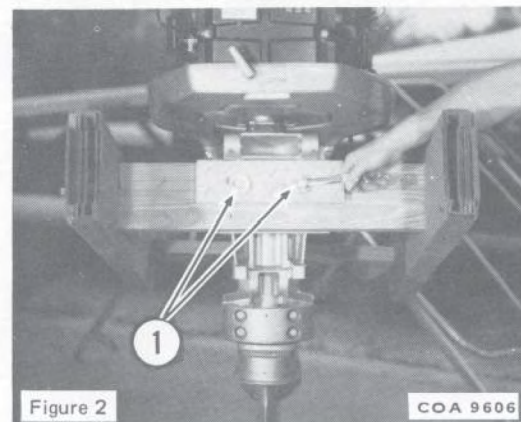


Figure 2

1. Screws

#### Product Reference & Illustration

When reference is made to a brand name, product or specific tool, an equivalent product may be used in place of the referred to product unless specifically stated otherwise. Equivalent products which are used must meet all current U.S. Coast Guard Safety Regulations and ABYC-BIA Standards to avoid hazards.

All photographs, illustrations, and specifications used may not necessarily depict actual models or equipment, but are intended for reference only based on the latest product information available at the time of publication.