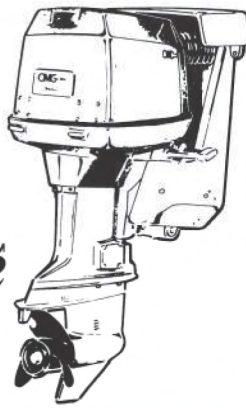


OMC Sea Drive™




Transom Mount Assembly

Installation Instructions

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S These instructions will alert you to certain
a things you should do very carefully. If you
f don't, you could
e • hurt yourself, or bystanders
t • hurt boat operator, passengers
y • damage the machinery

The symbol, , appears next to information important to prevent you and others from being hurt.

The symbol, , appears next to information important to keep machinery from being damaged.

Preface

This Transom Hardware Package enables you to install the boat mounted attachment hardware for the OMC Sea Drive* marine propulsion system. The OMC Sea Drive drive unit is packaged separately and can be conveniently installed by the dealer preparing the boat for sale to the new owner. Careful attention to these detailed installation instructions will assure simple accurate installation for a new boat or the re-power of an older one. Read these instructions thoroughly before attempting an installation to familiarize yourself with all the steps necessary to perform as well as the other systems necessary to match this unique marine propulsion system.

Safety Warning

Use only parts supplied in kits for assembly of this unit. Parts of lesser quality, material and/or strength may cause failure of unit and injury.

Sequence of Actions to be Performed

- Step 1. Read through Installation Instructions Completely
- Step 2. Familiarize yourself with Parts of Transom Mount Hardware

- Step 3. Transom Load Requirements
- Step 4. Determine Transom Angle
- Step 5. Transom Layout
- Step 6. Drill Transom Holes
- Step 7. Install Transom Hardware
- Step 8. Install Hydraulic Steering Hoses
- Step 9. Install Transom Bellows
- Step 10. Install Steering Cylinder
- Step 11. Attachment of Hydraulic Hoses to Control Valve
- Step 12. Install Transom Grommet
- Step 13. Install Junction Box
- Step 14. Attach Grounding Wire
- Step 15. Install Transom Air Inlet Kit
- Step 16. Install Air Duct Cover
- Step 17. Preparation for Shipping

*OMC Sea Drive is a trademark of Outboard Marine Corporation

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Product Reference & Illustration

When reference is made to a brand name, product or specific tool, an equivalent product may be used in place of the referred to product unless specifically stated otherwise. Equivalent products which are used must meet all current U.S. Coast Guard Safety Regulations and ABYC-BIA Standards to avoid hazards.

All photographs, illustrations, and specifications used may not necessarily depict actual models or equipment, but are intended for reference only based on the latest product information available at the time of publication.