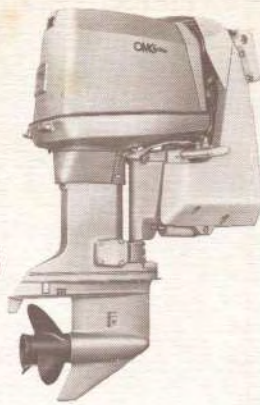


# OMC Sea Drive™





## Transom Mount Assembly

# Installation Instructions

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**S** These instructions will alert you to certain **a** things you should do very carefully. If you **f** don't, you could **e** • hurt yourself, or bystanders **t** • hurt boat operator, passengers **y** • damage the machinery

The symbol, , appears next to information important to prevent you and others from being hurt.

The symbol, , appears next to information important to keep machinery from being damaged.


### Preface

This is the installation instructions for the OMC Sea Drive Transom Mount Assembly. The OMC Sea Drive drive unit is packaged separately and can be conveniently installed by the dealer preparing the boat for sale to the new owner. Careful attention to these detailed installation instructions will assure simple accurate installation for a new boat or the repower of an older one. Read these instructions thoroughly before attempting an installation to familiarize yourself with all the steps necessary to perform as well as the other systems necessary to match this unique marine propulsion system.

 Use only parts specially designed to be compatible with the OMC Sea Drive. Parts of lesser quality, material and/or strength may cause failure of unit and injury.

### Sequence of Actions to be Performed

- Step 1. Read through Installation Instructions Completely
- Step 2. Familiarize yourself with Parts of Transom Mount Hardware
- Step 3. Familiarize yourself with Transom Load Requirements

 Safety Related

- Step 4. Determine Transom Angle
- Step 5. Layout Transom
- Step 6. Drill Transom Holes
- Step 7. Install Transom Hardware
- Step 8. Install Hydraulic Steering Hoses
- Step 9. Install Transom Bellows
- Step 10. Final Mounting of Transom Bracket Assembly
- Step 11. Install Tilt/Trim Motor Cable Bezel
- Step 12. Install Steering Cylinder
- Step 13. Attachment of Hydraulic Hoses to Control Valve
- Step 14. Install Transom Grommet
- Step 15. Install Junction Box
- Step 16. Attach Grounding Wire
- Step 17. Install Transom Air Inlet Kit
- Step 18. Install Air Duct Cover
- Step 19. Preparation for Shipping