

## TABLE OF CONTENTS

ENGINE COVER .....	4, 5
CARBURETOR .....	6
IGNITION SYSTEM - 35 AMP .....	7
INTAKE MANIFOLD .....	8, 9
ELECTRIC STARTER & SOLENOID .....	10
VRO™ PUMP .....	11
CRANKSHAFT & PISTON .....	12
SHIFT & THROTTLE LINKAGE .....	13
CYLINDER & CRANKCASE .....	14, 15
MID-SECTION .....	16, 17
GEARCASE .....	18, 19
TRANSOM BRACKET - MECHANICAL STEERING .....	20, 21
TRANSOM BRACKET - HYDRAULIC STEERING .....	22, 23
SELECTRIM®/TILT .....	24, 25
VALVE BODY ASSEMBLY .....	26

E.S. NO.	COLOR	SPRAY	QT. CAN
1655	PRIMER	172757	376015
1696	SILVER	395031	174032
1730	GRAY	395127	N/A

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE  
INCLUDED IN PRECEDING ASSEMBLY

SPECIFY MODEL AND SERIAL NUMBER OF ENGINE WHEN  
ORDERING PARTS

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

PART NUMBERS NEW FOR THIS MODEL YEAR CAN BE IDENTIFIED  
BY THE BOX SYMBOL ■ IN NAME OF PART COLUMN.