

TABLE OF CONTENTS

ENGINE COVER	4, 5
IGNITION SYSTEM	6
ELECTRIC STARTER & SOLENOID	7
INTAKE MANIFOLD	8, 9
VRO™ PUMP	10
CARBURETOR	11
CRANKSHAFT & PISTON	12
SHIFT & THROTTLE LINKAGE	13
CYLINDER & CRANKCASE	14, 15
MID-SECTION	16, 17
GEARCASE	18, 19
TRANSOM BRACKET - HYDRAULIC STEERING	20, 21
SELECTRIM/TILT	22, 23

E.S. NO.	COLOR	SPRAY	QT. CAN
1655	PRIMER	171757	376015
318	WHITE	172756	N/A
1696	SILVER	395031	174032

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY.

SPECIFY MODEL AND SERIAL NUMBER OF ENGINE WHEN ORDERING PARTS.

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER.

PART NUMBERS NEW FOR THIS MODEL YEAR CAN BE IDENTIFIED BY THE
BOX SYMBOL ■ IN NAME OF PART COLUMN.