

# 1.6 Litre OMC Sea Drive® Mechanical Steering Transom Bracket Assembly Installation Instructions

## Table of Contents

Preface . . . . .	2
Tools Required . . . . .	3
Parts of Transom Bracket Hardware . . . . .	4
Transom Load Requirements . . . . .	6
Determine Transom Angle . . . . .	7
Lay Out Transom . . . . .	9
Anti-Ventilation Plate Position . . . . .	10
Drill Transom Holes . . . . .	12
Remove Transom Bracket From Shipping Pallet. . . . .	14
Install Transom Bracket . . . . .	15
Install Remote Control Cables, Speedometer Hose and Water Pressure Gauge Hose . . . . .	16
Install Junction Box and Cables . . . . .	19
Install Battery Cables (not supplied) . . . . .	20
Install <i>SelecTrim/Tilt™</i> Reservoir . . . . .	20
Install VRO® Oil Tank . . . . .	21
Install VRO Oil Hose . . . . .	22
Install Fuel Hose . . . . .	22
Route Control Cables Through Transom Bracket . . . . .	23
Route Speedometer Hose and Water Pressure Gauge Hose (if used) Through Transom Bracket. . . . .	24
Install Transom Bracket Cover and Engine Bracket Cover . . . . .	25
Determine Steering Cable Hole Location . . . . .	25
Install Steering Cable . . . . .	26
Prepare for Shipping . . . . .	29
Specifications. . . . .	30
Dimensions and Reference Drawings. . . . .	31
Guidelines & Recommendations . . . . .	G-1

16 AMPHD

Transom Bracket Assembly