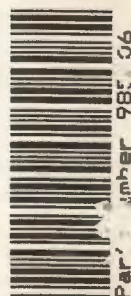


2.0 Litre OMC Sea Drive® Propulsion Unit Installation Instructions

2.0 Litre

Table of Contents

| | |
|---|----|
| Preface | 2 |
| Actions to be Performed | 2 |
| Hardware and Tools Required for Installation | 3 |
| Hardware Kit | 4 |
| Determine Transom Angle | 5 |
| Install Propulsion Unit to Transom Bracket Assembly | 7 |
| Install Transom Bracket Cable, Battery Cables, (Water Pressure Gauge Hose, if Equipped) to the Propulsion Unit . . . | 15 |
| Install Remote Control Cables | 17 |
| Connect Battery to Junction Box | 21 |
| Test and Fill VRO² Oil System | 21 |
| Post Installation Tests | 23 |
| Specifications | 32 |



Using This Installation Instruction Manual

Numbers in a rectangle **10** indicate an illustration that a paragraph describes.

Circled letters in the text **A** indicate specific features in the illustration.

Circled numbers in the text **3** indicate specific parts in the illustrations and hardware kit on page 4.

Dotted arrows **- - ->** indicate the position of features not visible in the illustration.

Propulsion Unit