



**SAFETY WARNING**

**Note**

WHEN REPLACEMENT PARTS ARE REQUIRED, USE GENUINE OMC PARTS OR PARTS WITH EQUIVALENT CHARACTERISTICS INCLUDING TYPE, STRENGTH, AND MATERIAL. FAILURE TO DO SO MAY RESULT IN PRODUCT MALFUNCTION AND POSSIBLE INJURY TO THE OPERATOR AND/OR PASSENGERS.

OUTBOARD MARINE CORPORATION, MANUFACTURER OF OMC SEA DRIVE® MARINE POWER SYSTEM, RESERVES THE RIGHT TO MAKE CHANGES AT ANY TIME, WITHOUT NOTICE, IN SPECIFICATIONS AND MODELS AND ALSO TO DISCONTINUE MODELS. THE RIGHT IS ALSO RESERVED TO CHANGE ANY SPECIFICATIONS OR PARTS AT ANY TIME WITHOUT INCURRING ANY OBLIGATION TO EQUIP SAME ON MODELS MANUFACTURED PRIOR TO DATE OF SUCH CHANGE.

WHILE THE INFORMATION CONTAINED IN THIS PARTS CATALOG IS BASED ON THE LATEST PRODUCT INFORMATION AVAILABLE AT THE TIME OF PUBLICATION, THE CONTINUING ACCURACY OF THIS PARTS CATALOG CANNOT BE GUARANTEED.

ALL ILLUSTRATIONS USED IN THIS PARTS CATALOG MAY NOT DEPICT ACTUAL MODELS OR EQUIPMENT AND ARE INTENDED AS REPRESENTATIVE VIEWS FOR REFERENCE ONLY.

**Note**

THIS PARTS CATALOG SHOULD NOT BE USED IN LIEU OF A SERVICE MANUAL. ORDER YOUR SERVICE MANUAL OR OWNER'S MANUAL FROM YOUR NEAREST MARKETING DIVISION, SEE REAR COVER.

SUPPLY MODEL AND SERIAL NUMBER OF ENGINE FROM NAMEPLATE ATTACHED TO THE LOWER ENGINE COVER WHEN REQUESTING A SERVICE MANUAL OR OWNER'S MANUAL.

**TABLE OF CONTENTS**

	PAGE
ENGINE COVER .....	3
LOWER ENGINE COVER .....	4
VRO <sup>2</sup> PUMP .....	5
IGNITION & STARTER MOTOR .....	6, 7
INTAKE MANIFOLD .....	8, 9
CARBURETOR & LINKAGE .....	10
CRANKSHAFT & PISTON .....	11
CYLINDER & CRANKCASE .....	12, 13
MID SECTION .....	14, 15
GEARCASE, STANDARD ROTATION .....	16, 17, 18, 19
GEARCASE, COUNTER ROTATION .....	20, 21
TRANSOM BRACKET ASSEMBLY - HYDRAULIC STEERING ...	22, 23
SELECTRIM®/TILT .....	24, 25
VALVE BODY ASSEMBLY .....	26
VRO® OIL TANK KIT (1.8 GALLON) .....	27

E.S. NO.	COLOR	SPRAY CAN	OMC/PPG COLOR CODE
1655	PRIMER	172757	N/A
1730	CHARCOAL	395127	85CSJ1
1748	BLACK	330446	85BJ1
1766	SILVER GRAY	282988	87SGE1

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY  
SPECIFY MODEL AND SERIAL NUMBER OF ENGINE WHEN ORDERING PARTS  
ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER  
PART NUMBERS NEW FOR THIS MODEL YEAR CAN BE IDENTIFIED  
BY THE BOX SYMBOL ■ IN NAME OF PART COLUMN.